INSTALLATION INSTRUCTIONS FOR THE CONTRACTOR



Standards Compliance

This water heater must be installed in accordance with these instructions, local codes, and utility company requirements.

In the United States where local codes are not available, use the latest edition of the American National Standard/National Fuel Gas Code. A copy of the Fuel Gas Code can be purchased from either the American Gas Association, 400 North Capitol Street Northwest, Washington, DC

20001, as ANSI standard Z223.1, or National Fire Protection Association, 1 Batterymarch Park, MA 02269 as NFPA 54.

In Canada, use the latest edition of the CAN/CSA B149.1 Natural Gas and Propane Installation Code and the Canadian Electrical Code, CAN/CSA C22.1, Part 1.



Choosing a Location

AWARNING:

Fire Hazard – Combustible construction refers to adjacent walls and ceilings and should not be confused with combustible or flammable products and materials. Combustible materials, such as clothing, cleaning materials, or flammable liquids, must not be placed against or next to the water heater. Fire or explosion could occur causing death, personal injury, and/or product damage.

A gas-fired water heater should never be installed in a space or room where liquids with flammable vapors are used or stored. Such liquids include gasoline, LP gas (butane or propane), paint, adhesives and their thinners, solvents, or removers. Flammable vapors carry long distances from where they are used or stored. The open flame of the water heater's main burner can ignite these vapors causing an explosion or fire.

NOTICE:

Elevating a gas-fired water heater will reduce but NOT eliminate the possibility of lighting the vapor of flammable liquids which may be improperly stored or accidentally spilled.

NOTICE:

This water heater should not be located in an area where leakage of the heat exchanger or connections will result in damage to the area adjacent to it or to lower floors of the structures. When such areas cannot be avoided, install a suitable catch pan with an adequate drain under the water heater. This drain pan must not restrict the combustion airflow.

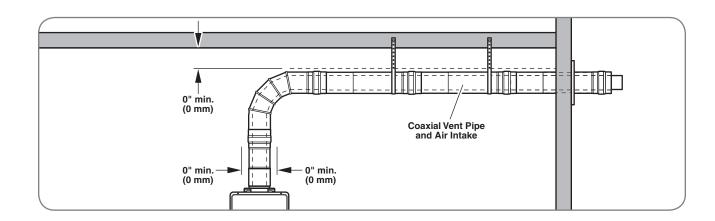
The following requirements will ensure a safe installation:

The water heater must be located in an area where it won't sustain damage from moving vehicles, flooding, etc. If the water heater is installed in a storage garage, the direct ignition system and main burner should be no less than 18 in. (45 cm) above the garage floor.

If the water heater is installed in a repair garage or in a private garage, the direct ignition system and main burner should be no less than 4.5 ft. (1400 mm) above the garage floor.

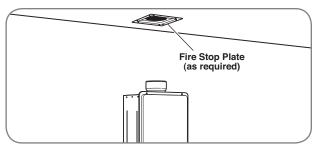
The water heater should be installed as close as possible to the vent termination. This minimizes the vent length and the number of elbows and joints required for venting.

The water heater should be installed with the proper venting and exhaust materials suitable for Category III venting.



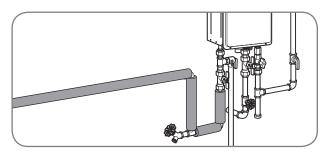


Choosing a Location (cont.)



Every vent pipe penetration of a floor or ceiling that is not in a fire-rated shaft requires a fire stop plate.

Failure to install and properly vent the water heater to the outdoors as outlined on pages 34 through 45 can result in unsafe operation.



Long hot water lines should be insulated to conserve water and energy.

The water heater and water lines should be protected from exposure to freezing temperatures.



 DO NOT install the water heater in areas prohibited by National Fuel Gas Code in U.S. installation or CAN/CSA B149.1 in Canada installation.



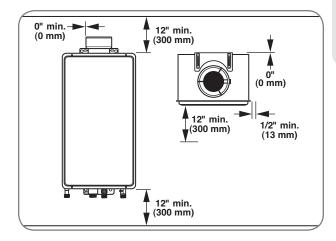
 DO NOT install the water heater where it is subject to vibrations.



 DO NOT install the water heater in a recreational vehicle, mobile home, boat, or other watercraft.



 DO NOT install the water heater near vents for heating and cooling. If necessary, maintain a minimum clearance of 4 ft. (1.2 m).

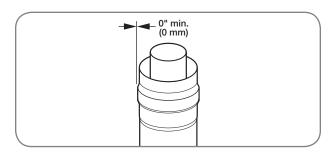


Minimum water heater clearances from combustible and noncombustible construction are as follows:

- 1/2 in. (1.3 cm) for sides
- 0 in. (0 cm) for rear with support bracket(s)
- 12 in. (30 cm) from the bottom, top, and front

NOTICE:

Preferred maintenance clearance is 24 in. (61 cm) from top, bottom, and front of unit.



Minimum clearance around the coaxial vent pipe should meet the specifications listed on the instruction/warning label on the water heater. If no label is found, use the vent manufacturer's specifications or a minimum clearance of 0 in. (0 cm) around the vent pipe.

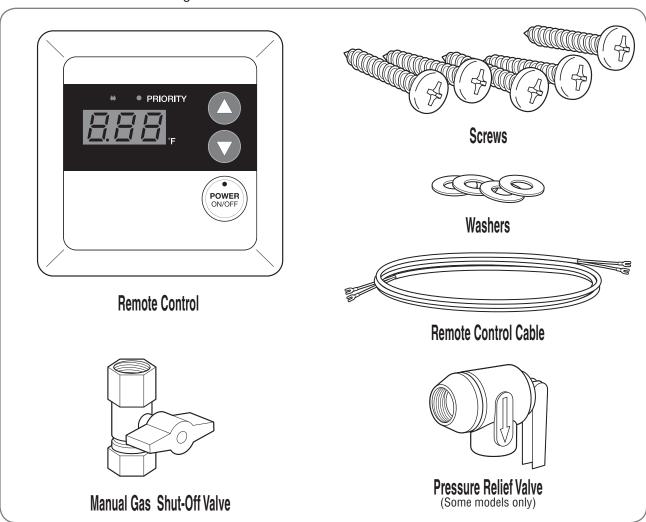


Product Inspection

Visually inspect the water heater for any possible damage.

Check the rating plate on the water heater to make sure the water heater was designed to be used with the supplied type of gas (natural or LP).

Verify that all included supplied parts are present as shown.





Water Heater Installation

Corrosive Atmosphere **NOTICE:**

The water heater should not be installed near an air supply containing halogenated hydrocarbons.

Avoid installing a water heater in any of the following locations: beauty shops, dry-cleaning establishments, photo processing labs, and storage areas for liquid and powdered bleaches or swimming pool chemicals. These locations often contain such halogenated hydrocarbons.

The air supply containing halogenated hydrocarbons is

safe to breathe, but when passed through a gas flame, corrosive elements are released that will shorten the life of any gas-burning appliance.

Propellants from common spray cans or gas leaks from A/C and refrigeration equipment are highly corrosive after passing through a flame.

NOTICE:

The water heater warranty is void when the failure is due to operation in corrosive conditions.

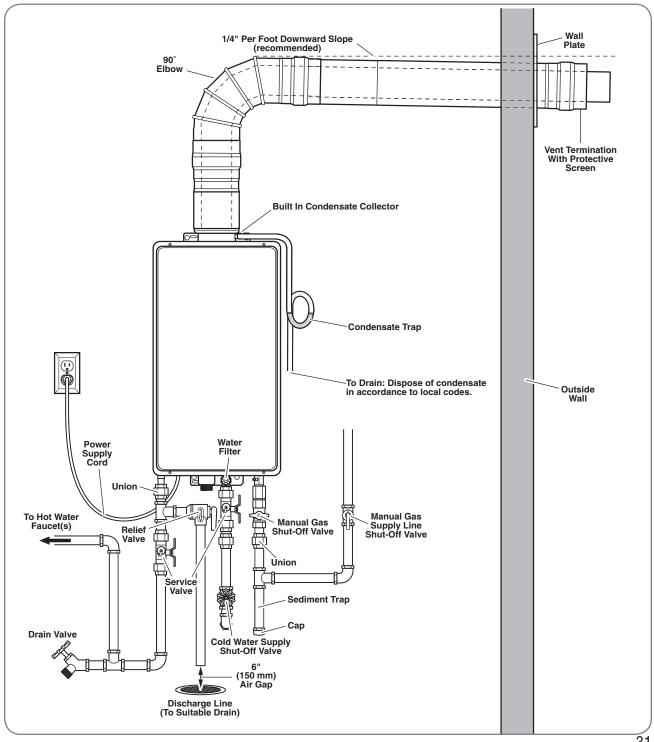


Water Heater Installation (cont.)

NOTICE:

The National Fuel Gas Code (NFGC) and CAN/CSA B149.1 mandate a manual gas shut-off valve. See NFGC/B149.1 for complete instructions. Local codes or plumbing authority requirements may vary from the instructions or diagrams provided and take precedence over these instructions.

Typical Installation of Direct-Vent Water Heater (Venting Required)





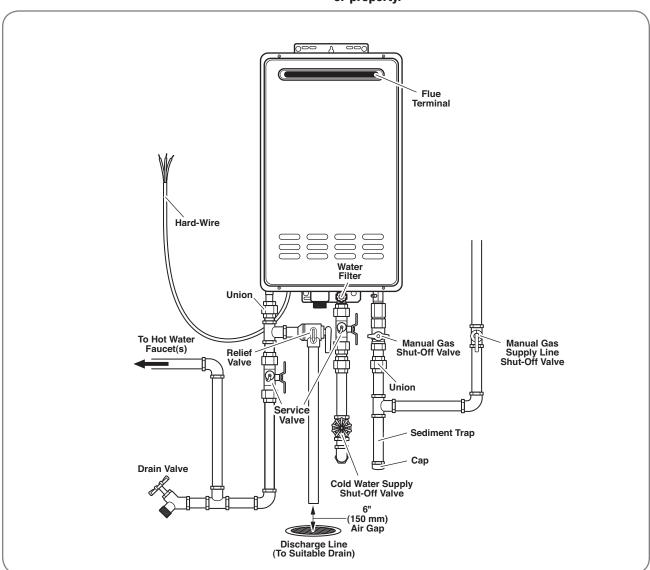
Water Heater Installation (cont.)

Typical Installation of Outdoor Water Heater (No Venting Required)

This water heater is for OUTDOOR installation only.

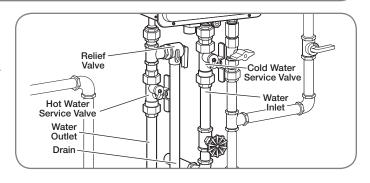
AWARNING:

DO NOT install this water heater indoors or in a confined area. It is designed for outdoor installation only. Any other type of installation can result in death, personal injury, and/or damage to the product or property.



Alternate Water Piping Arrangement With Preferred Valve Kit

A valve kit is available and can be used with all models. See "Water Supply Connections" on page 46 for installation instructions.

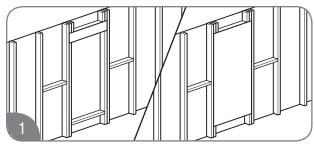


Mounting the Water Heater

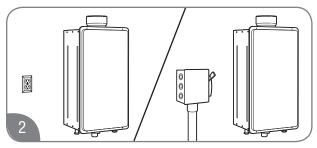
ACAUTION

Reinforcement of the wall is required in case the wall is not strong enough to hold the water heater. Failure to do so could result in personal injury and/or product damage.

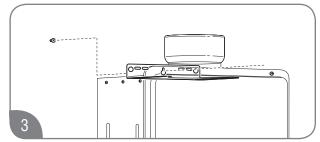
The mounting location for the water heater should allow for easy access and operation.



The water heater is designed to be installed either inside the wall cavity between the wall studs or outside the wall cavity. Either installation requires the water heater to be supported with a wooden support brace between the wall studs or a piece of wood that is equal in size to the water heater and securely attached to the wall studs before the water heater is attached to it. This piece of wood can be installed inside or outside the wall. Use wood screws to secure brackets to the wall. If mounting to a concrete wall, use lag bolts designed for concrete.



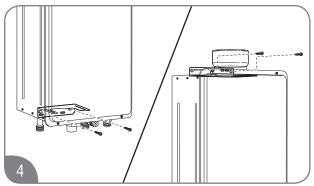
Make sure the proper electrical outlet or supply (120 VAC/60 Hz) is available and located near the unit. Directvent models come with a 6-ft. (1.8-m) power cord, while the outdoor models require hard-wiring or the addition of a plug.



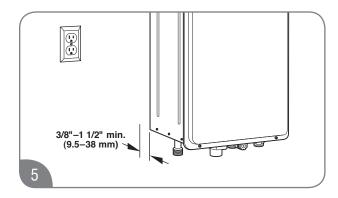
Position the upper mounting bracket and partially install the center mounting screw. The clearance between the screw head and the wall should be about 1/8 in. (0.3 cm). Hang the upper bracket on the screw.

NOTICE:

The image above may differ in appearance from your water heater.



Using two mounting screws and washers, secure the lower mounting bracket to the wall. Then, secure the upper mounting bracket to the wall with two mounting screws and washers.



Position the water heater and tighten the adjustment screws to complete the installation. The rear of the water heater can be positioned anywhere between 3/8 in. (0.95 cm) and 1 1/2 in. (3.8 cm) from the wall (indoor model only).



Venting for Direct-Vent Water Heater

The water heater must be installed with 3-in./5-in. (7.6-cm/12.7-cm) diameter UL-approved Category III Coaxial Stainless Steel appliance vent pipe or water heater manufacturer-approved concentric vent pipe.

ADANGER:

Failure to install and properly vent the water heater to the outdoors as outlined in this Venting section will result in death or serious personal injury. To avoid the risk of fire, explosion, or asphyxiation from carbon monoxide, NEVER operate the water heater unless it is properly vented and has adequate air supply for proper operation as outlined in this Venting section.

AWARNINGS:

- Use 3-in./5-in. (7.6-cm/12.7-cm) UL-approved Category III Stainless Steel vent materials or water heater manufacturer-approved vent material. No other vent material is permitted for use with this appliance.
- Refer to page 29 for required clearances to combustible materials. Improper clearances can cause explosion or fire resulting in death, personal injury, and/or product damage.

Venting Requirements

The installation of venting must comply with national codes, local codes, and the vent manufacturer's instructions.

The water heater must be vented to the outdoors as described in these instructions. DO NOT vent this water heater through a chimney. It must be vented separately from all other appliances.

All inner coaxial vent components (adapters, pipe, elbows, terminals, etc.) should be water heater manufacturer-approved Stainless Steel Venting Material (e.g., 444 SS, 316 L).

Outer casing can be galvanized aluminum or other material.

The specified vent termination must be used. (Refer to page 45 for an example of concentric vent.)

ACAUTION:

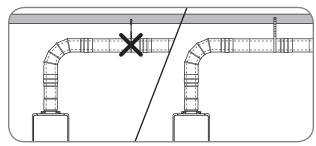
DO NOT attempt to fabricate or adapt other vent pipe or materials to this venting.

Use the provided screws to connect the coaxial vent pipe together.

Follow the vent manufacturer's installation instructions.

This water heater can be vented horizontally or vertically. All coaxial vent piping runs must be adequately supported. The maximum recommended unsupported span should be no more than 4 ft. (1.2 m). Only use support isolation hanging bands. DO NOT use wire to support pipe runs.

Preexisting Venting Notes:



If the water heater is being installed as a replacement for an existing water heater, a thorough inspection of the existing venting and air intake system must be performed prior to any installation work. Verify that the correct materials, vent lengths, and terminal locations as described in this manual have been met. Carefully inspect the entire venting and air intake system for any signs of cracks or fractures, particularly at the joints between elbows or other fittings and the straight runs of vent pipe. Check the system for signs of sagging or other stresses in the joints as a result of misalignment of any components in the system. If any of these conditions are found, they must be corrected in accordance with the venting instructions in this manual before completing the installation and putting the water heater into

See page 35 for additional requirements for the Commonwealth of Massachusetts.

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INSTALLATION INSTRUCTIONS

In the Commonwealth of Massachusetts

The Commonwealth of Massachusetts requires compliance with regulation 248 CMR 4.00 and 5.00 for installation of throughthe-wall vented gas appliances as follows:

- 5.08: Modifications to NFPA-54, Chapter 10
- (1) Revise NFPA-54 section 10.5.4.2 by adding a second exception as follows:

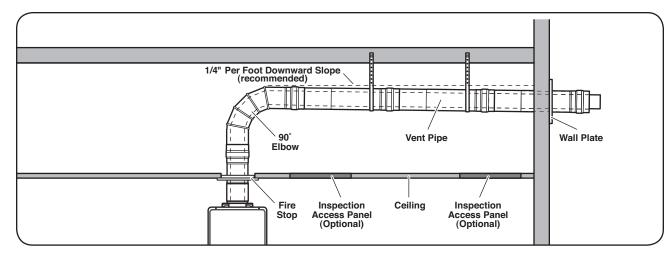
Existing chimneys shall be permitted to have their use continued when a gas conversion burner is installed, and shall be equipped with a manual reset device that will automatically shut off the gas to the burner in the event of a sustained backdraft.

- (2) Revise 10.8.3 by adding the following additional requirements:
- (a) For all side-wall, horizontally vented, gas-fueled equipment installed in every dwelling, building, or structure used in whole or part for residential purposes, including those owned or operated by the Commonwealth and where the side-wall exhaust vent termination is less than seven (7) feet above finished grade in the area of the venting, including but not limited to decks and porches, the following requirements shall be satisfied.
- 1. INSTALLATION OF CARBON MONOXIDE DETECTORS. At the time of installation of the side-wall, horizontally vented, gas-fueled equipment, the installing plumber or gasfitter shall observe that a hard-wired carbon monoxide detector with an alarm and battery backup is installed on the floor level where the gas equipment is to be installed. In addition, the installing plumber or gasfitter shall observe that a battery-operated or hard-wired carbon monoxide detector with an alarm is installed on each additional level of the dwelling, building, or structure served by the side-wall, horizontally vented, gas-fueled equipment. It shall be the responsibility of the property owner to secure the services of qualified licensed professionals for the installation of hard-wired carbon monoxide detectors.
- a. In the event that the side-wall, horizontally vented, gas-fueled equipment is installed in a crawl space or an attic, the hard-wired carbon monoxide detector with alarm and battery backup may be installed on the next adjacent floor level.
- b. In the event that the requirements of this subdivision cannot be met at the time of completion of installation, the owner shall have a period of thirty (30) days to comply with the above requirements, provided, however, that during said thirty (30) day period, a battery-operated carbon monoxide detector with an alarm shall be installed.
- APPROVED CARBON MONOXIDE DETECTORS. Each carbon monoxide detector as required in accordance with the above provisions shall comply with NFPA 720 and be ANSI/UL 2034-listed and IAS-certified.
- 3. SIGNAGE. A metal or plastic identification plate shall be permanently mounted to the exterior of the building at a minimum height of eight (8) feet above grade directly in line

- with the exhaust vent terminal for the horizontally vented, gasfueled heating appliance or equipment. The sign shall read, in print size no less than one-half (1/2) inch in size, "GAS VENT DIRECTLY BELOW. KEEP CLEAR OF ALL OBSTRUCTIONS."
- 4. INSPECTION. The state or local gas inspector of the sidewall, horizontally vented, gas-fueled equipment shall not approve the installation unless, upon inspection, the inspector observes carbon monoxide detectors and signage installed in accordance with the provisions of 248 CMR 5.08 (2)(a)(1 through 4).
- (b) EXEMPTIONS: The following equipment is exempt from 248 CMR 5.08 (2)(a)(1 through 4):
- 1. The equipment listed in Chapter 10 entitled "Equipment Not Required To Be Vented" in the most current edition of NFPA 54 as adopted by the Board, and
- Product-approved side-wall, horizontally vented, gas-fueled equipment installed in a room or structure separate from the dwelling, building, or structure used in whole or in part for residential purposes.
- (c) MANUFACTURER REQUIREMENTS GAS EQUIPMENT VENTING SYSTEM PROVIDED. When the manufacturer of product-approved side-wall, horizontally vented, gas-fueled equipment provides a venting system design or venting system components with the equipment, the instructions provided by the manufacturer for installation of the equipment and the venting system shall include:
- 1. Detailed instructions for the installation of the venting system design or the venting system components; and
- 2. A complete parts list for the venting system design or venting system.
- (d) MANUFACTURER REQUIREMENTS GAS EQUIPMENT VENTING SYSTEM NOT PROVIDED. When the manufacturer of product-approved side-wall, horizontally vented, gas-fueled equipment does not provide the parts for venting the flue gases, but identifies "special venting systems," the following requirements shall be satisfied by the manufacturer:
- 1. The referenced "special venting systems" instructions shall be included with the appliance or equipment installation instructions, and
- 2. The "special venting systems" shall be product-approved by the Board, and the instructions for that system shall include a parts list and detailed installation instructions.
- (e) A copy of all installation instructions for all product-approved side-wall, horizontally vented, gas-fueled equipment, all venting instructions, all parts lists for venting instructions, and/or all venting design instructions shall remain with the appliance or equipment at the completion of the installation.



Venting for Direct-Vent Water Heater (cont.)



Recommended Vent Lengths

Number of 90° Elbows (bends)	Maximum Length of Straight Pipe
1	39 ft. (12.0 m)
2	37 ft. 6 in. (11.5 m)
3	36 ft. (11.0 m)
4	34 ft. 6 in. (10.5 m)
5	33 ft. (10.0 m)
6	31 ft. 6 in. (9.5 m)

Maximum Vent Length:

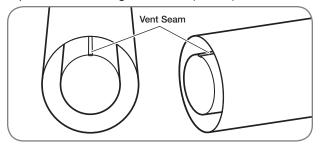
The system will not operate if there is excessive restriction (pressure drop) in the venting system. Use the chart above to calculate the maximum pipe run length with the required number of elbows (e.g., a maximum 39 ft. [12 m] of vent pipe may be used provided there is only one 90° elbow in the system).

A 90° elbow is equivalent to 1 ft. 6 in. (0.5 m) of straight pipe, while a 45° elbow is equivalent to 9 in. (0.25 m) of straight pipe.

The vent termination does not count as part of the straight pipe equivalent when determining the total vent length. The vent pipe should be installed with a slight downward slope of 1/4 in. per foot of horizontal run toward the vent termination. This ensures that any condensate formed during operation is evacuated from the water heater. It also prevents rain from entering the appliance. An upward slope on the vent termination is not acceptable for horizontal venting without using the condensate collector.

Minimum Vent Length:

The venting may be as short as 12 in. (30 cm), provided one vent termination is installed to the outdoors through a sidewall with one 90° elbow and one wall plate included in the installation. Total equivalent vent length is 30 in. (76 cm).



NOTICE:

Make sure that the seam of the inner vent pipe in a horizontal run is towards the top of the installation as shown above.

Venting Through Closed Spaces

If the coaxial vent piping passes through a closed space, a minimum clearance of 0 in. (0 cm) for vertical piping and for horizontal piping should be maintained between the coaxial vent pipe and combustibles and non combustibles. Be sure to follow local codes and vent manufacturer's installation instructions.

For maintenance and inspection purposes, the following access panels may be required.

Two (2) inspection access panels large enough to allow access for venting inspection. One access panel may be close to where the coaxial vent pipe enters the ceiling. The other access panel may be near the vent termination.



Appliance Vent Adapter

ACAUTION:

Ensure that the appliance vent adapter is securely attached to the water heater collar. Improperly connected vent adapter can cause damage to the appliance and/or poor performance.

Metal Fab Inc. standard concentric vent pipe can be installed into the water heater collar without an appliance vent adapter. However, other Rheem-approved vent manufacturer's pipe cannot be installed without a UL-approved Category III Stainless Steel appliance concentric vent adapter.

NOTICE:

To install the appliance vent adapter, please follow the appliance vent adapter manufacturer's instructions.

AWARNINGS:

Failure to provide a vent condensate drain close to the water heater could allow acidic flue gas condensate to enter into water heater flueways, causing premature failure of the water heater.

If the condensate collector is not used, the drain fitting must be capped to prevent exhaust gases and condensate from entering the building. The cap is supplied on the water heater.

ACAUTIONS:

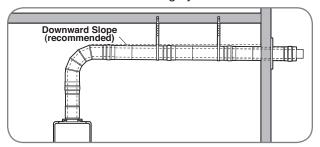
Condensate is known to be acidic; refer to federal, state (provincial), and local codes for proper handling and discharge methods.

Condensate must be drained away from the water heater and should not be allowed to drain back into any part of the vent system.

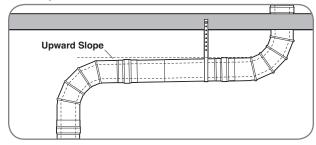
The condensate collector must be used with vertical vent installation.

Condensate collector must be used with horizontal vent installation if the vent has an UPWARD slope toward the termination.

Provision should be made to collect and dispose of condensate from the venting systems.



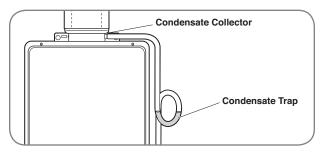
When a water heater is vented horizontally, the vent pipe should have a DOWNWARD or UPWARD slope towards the termination. If an UPWARD slope is used, always attach a drain hose to the condensate collector and plumb the hose to a sanitary sewer drain.



When a water heater is vented vertically, an UPWARD slope must always be used. Always attach a drain hose to the condensate collector and plumb the hose to a sanitary sewer drain.

Properly installed condensate traps prevent the condensate from draining back into the water heater.

A high-temperature silicone tubing suitable for use with acidic condensate and appropriate for the temperature range should be used.

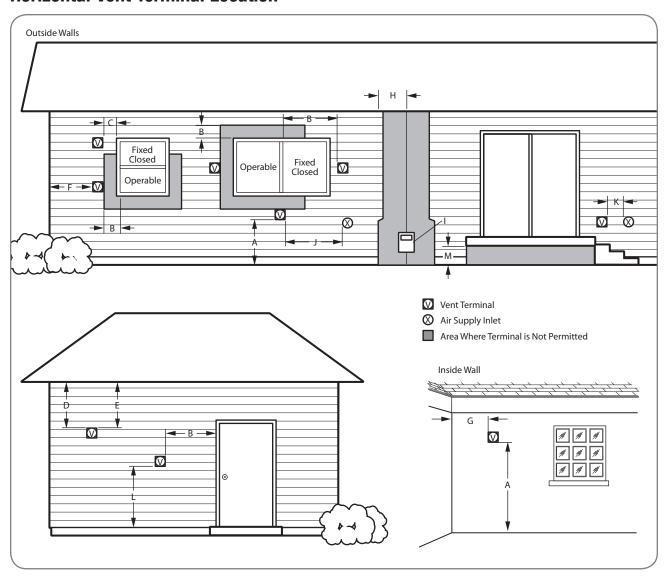


The drain tube is fashioned into a "pigtail" trap and must be filled with water to prevent flue gases from emitting into the building prior to operating the water heater.



Venting for Direct-Vent Water Heater (cont.)

Horizontal Vent Terminal Location





Horizontal Vent Terminal Location (cont.)

The following chart details the minimal dimensional information needed to determine the proper location of the vent terminal for direct vent and outdoor tankless water heaters. See corresponding letter reference in the illustration on page 38

Location	U.S. Installation Requirements ¹	Canadian Installation Requirements ²
A = Clearance above grade, veranda, porch, deck, or balcony.	12 in. (30 cm)	12 in. (30 cm)
B = Clearance to window or door that may be opened.	 6 in. (15 cm) for water heaters less than or equal to 10,000 Btuh (3 kW). 9 in. (23 cm) for water heaters greater than 10,000 Btuh (3 kW) and less than or equal to 50,000 Btuh (15 kW). 12 in. (30 cm) for water heaters greater than 50,000 Btuh (15 kW)³. 	Gin. (15 cm) for water heaters less than or equal to 10,000 Btuh (3 kW). 12 in. (30 cm) for water heaters greater than 10,000 Btuh (3 kW) and less than or equal to 100,000 Btuh (30 kW). Gin. (91 cm) for water heaters greater than 100,000 Btuh (30 kW).
C = Clearance to permanently closed window.	*	*
D = Vertical clearance to ventilated soffit located above the terminal within a horizontal distance of 2 ft. (61 cm) from the centerline of the terminal.	★ 36 in (91 cm) recommended ⁴	★ 36 in (91 cm) recommended ⁴
E = Clearance to unventilated soffit.	★ 36 in (91 cm) recommended ⁴	★ 36 in (91 cm) recommended ⁴
F = Clearance to outside corner.	*	*
G = Clearance to inside corner.	★ 18 in (46 cm) recommended ⁴	★ 18 in (46 cm) recommended ⁴
H = Clearance to each side of centerline extended above meter/regulator assembly.	*	3 ft. (91 cm) within a height of 15 ft. (4.57 m) above the meter/regulator assembly.
I = Clearance to service regulator vent outlet.	*	3 ft. (91 cm)
J = Clearance to nonmechanical air supply inlet to the combustion air inlet to any building or other appliance.	 6 in. (15 cm) for water heaters less than or equal to 10,000 Btuh (3 kW). 9 in. (23 cm) for water heaters greater than 10,000 Btuh (3 kW) and less than or equal to 50,000 Btuh (15 kW). 12 in. (30 cm) for water heaters greater than 50,000 Btuh (15 kW)³. 	Gin. (15 cm) for water heaters less than or equal to 10,000 Btuh (3 kW). 12 in. (30 cm) for water heaters greater than 10,000 Btuh (3 kW) and less than or equal to 100,000 Btuh (30 kW). Gin. (91 cm) for water heaters greater than 100,000 Btuh (30 kW).
K = Clearance to mechanical air supply inlet.	3 ft. (91 cm) above if within 10 ft. (3 m) horizontally.	6 ft. (1.83 m)
L = Clearance above paved sidewalk or paved driveway located on public property.	*	7 ft. (2.13 m) [†]
M = Clearance under veranda, porch, deck, or balcony.	*	12 in. (30 cm)‡

- 1 In accordance with current ANSI Z223.1/NFPA 54 National Fuel Gas Code.
- 2 In accordance with current CAN/CSA B149.1 Installation Codes.
- 3 For outdoor model, 4 ft (1.2 m) below or to side of opening; 1 ft (300 mm) above opening.
- 4 These are recommended minimum distances to prevent exhaust gas recirculation which may cause operational issues with the appliance.
- ★ For clearances not specified in ANSI Z223.1/NFPA 54 or CAN/CSA B149.1, one of the following shall be indicated:
- a) A minimum clearance value determined by testing in accordance with section 2.20, or
- b) A reference to the following footnote: "Clearance in accordance with local installation codes and the requirements of the gas supplier."
- † A vent shall not terminate directly above a sidewalk or paved driveway that is located between two single-family dwellings and serves both dwellings.
- ‡ Permitted only if veranda, porch, deck, or balcony is fully open on a minimum of two sides beneath the floor.



Venting for Direct-Vent Water Heater (cont.)

Horizontal Vent Considerations

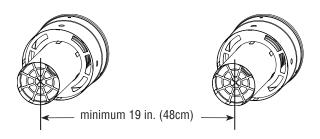
AWARNING:

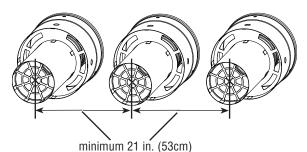
Moisture in the flue gas will condense as it leaves the vent terminal. In cold weather this condensate can freeze on the exterior wall, under the eaves, and on surrounding objects. Some discoloration to the exterior of the building is to be expected. However, improper location or installation can result in severe damage to the structure or exterior finish of the building.

- DO NOT locate vent terminal on the side of a building with prevailing winter winds. This will help prevent water lines from freezing and moisture from freezing on walls and under eaves.
- DO NOT locate vent terminal too close to shrubbery, since flue gases may damage them.
- All painted surfaces should be primed to lessen the chance of physical damage.
 Painted surfaces will require maintenance.
- Guard against accidental contact with people and pets.

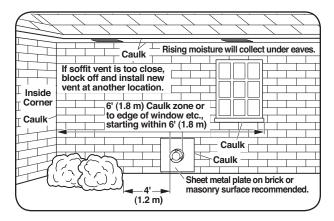
Indoor Tankless Water Heaters **AWARNING:**

For multiple-unit installation, a minimum distance between vent terminations must be maintained to prevent recirculation of vent gases. Maintain a horizontal center-to-center distance between vent terminations of 19 in. (48 cm) for two-unit installation, or 21 in. (53 cm) for installation of three or more units*.

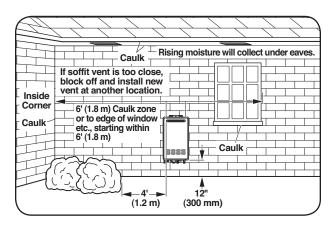




*Vents cannot be stacked vertically.



- DO NOT terminate vent directly on brick or masonry surfaces. A rust-resistant, sheetmetal backing plate is recommended behind the vent.
- Caulk all cracks, seams, and joints within 6 ft. (1.8 m) of the vent terminal.
- Caulk around wall faceplate for weather-tight seal.
- DO NOT extend exposed vent pipe of indoor water heaters outside of the building.
- This water heater requires its own separate venting system. DO NOT connect the exhaust vent to an existing vent pipe or chimney.



Outdoor Tankless Water Heaters

 Install outdoor water heater such that air inlet and flue outlet are above anticipated snow level.

Horizontal Vent Installation AWARNING:

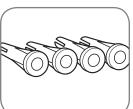
Follow the vent manufacturer's installation instructions since design might vary from manufacturer to manufacturer. Improper vent installation can result in death, personal injury, product damage, and/or poor performance.

ACAUTION:

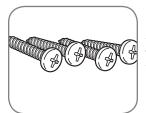
Use UL-approved Category III Stainless Steel vent material only. No other vent material is permitted for use with this appliance.

Outer casing can be galvanized aluminum or other material.

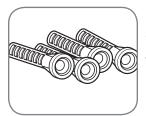
Fasteners will vary depending on the wall type.



For particle board or composite sheathing, use 4 hollow wall anchors. The anchors should be at least 1/8 in. (0.3 cm) in diameter and the appropriate length for the sheathing thickness.

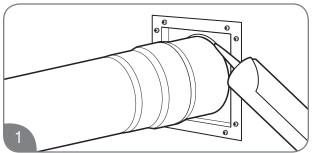


For plywood or solid wood sheathing or members, use 4 #10 x 1 1/4-in. wood screws.

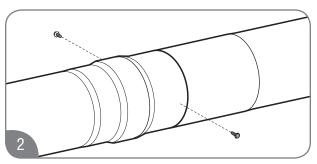


For masonry walls, use suitable masonry anchors long enough to pass through the wall.

Reinstall the decorative sheathing around the faceplate. The decorative sheathing may be painted to match the exterior decor.



Apply high temperature silicone sealant or silicone/ latex caulk around the vent section. Completely seal where it passes through the wall plate and where it is attached to the structure. This will provide a weather seal for the system, so it must be a good seal.



Attach the female end of the next vent pipe section to the male end of the 3-in./5-in. (7.6-cm/12.7-cm) concentric vent pipe. Push firmly on the pipe until the outer jacket has made contact with the snap ring on the male end of the concentric vent pipe section. Secure the two pipe sections with the provided self-tapping screws.

NOTICE:

When fully assembled, the outer female end will overlap the male end about 1 in. (2.5 cm).

DO NOT attempt to fabricate or adapt other vent pipe or materials to this venting.

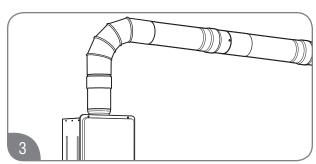




Venting for Direct-Vent Water Heater (cont.)

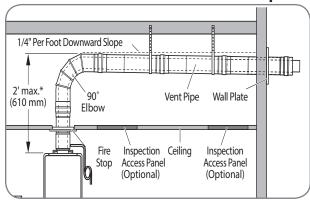
Horizontal Vent Installation (cont.)

Using a thick bead of high temperature silicone, seal the overlapping area of the outer 5-in. (12.7-cm) pipe.



Attach required vent sections between the water heater collar and the horizontal vent termination.

Typical Horizontal Termination with 1/4 In. Per Foot of DOWNWARD Slope



ACAUTION:

The condensate collector must be used in horizontal terminations if vertical rise in the vent system exceeds 2 feet (610 mm).*

NOTICES:

- Maintain the proper clearance between the vent pipe and combustible or noncombustible materials as described on page 29.
- A zero clearance of 0 in. (0 cm) is allowed between the air intake pipes and combustible material.
- Use proper support for the vent and air intake pipes as described on page 34.
- Support method used should isolate the vent pipe from floor joists or other structural members. This helps prevent transmission of noise and vibration.
- DO NOT support, pin, or secure the venting system in a way that restricts the normal thermal expansion and contraction of the chosen venting material.



Vertical Vent Installation

AWARNING:

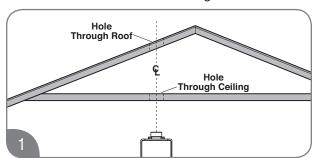
Follow the vent manufacturer's installation instructions since design might vary from manufacturer to manufacturer. Improper vent installation can result in death, personal injury, product damage, and/or poor performance.

NOTICE:

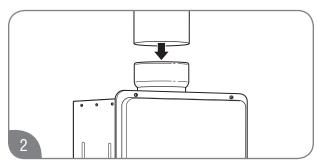
Only Rheem-approved termination and parts should be used during installation.

Install a fire stop plate at every penetration of a floor or ceiling, whenever the vent is not running through a fire-rated shaft.

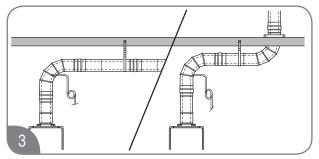
Maintain the recommended air space clearance to combustible materials and building insulation.



Cut a hole through the roof and interior ceiling to accommodate the vent pipe.



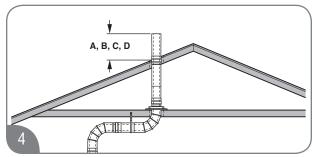
Complete the vent pipe installation to the water heater vent collar. If required, use high temperature silicone sealant where the vent connector joins the water heater.



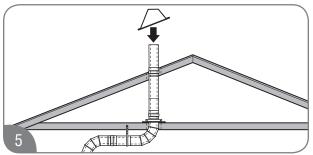
Support vertical and horizontal runs as described on page 36. Vertical supports are required every 4 ft. (1.2 m) along a vertical pipe route, after every transition to vertical, and after every offset elbow.

NOTICE:

Free-standing vent pipe that penetrates a roof/ceiling requires another means of support from a second location.



Determine the vent terminal height and install the vent pipe accordingly. Refer to "Vertical Vent Terminal Location" on page 44 for clearance requirements.

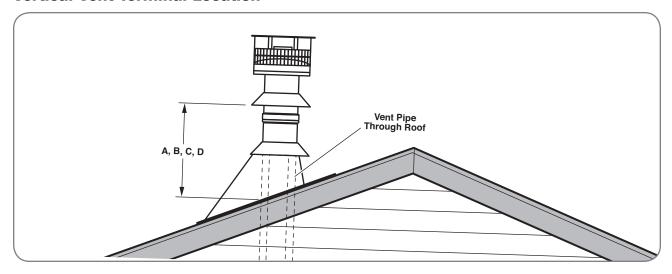


Install adequate flashing where the vent pipe passes through the roof.



Venting for Direct-Vent Water Heater (cont.)

Vertical Vent Terminal Location



The following chart with diagrams details the minimum dimensional information needed to determine the proper location of the vertical vent terminal for direct-vent indoor tankless water heaters:

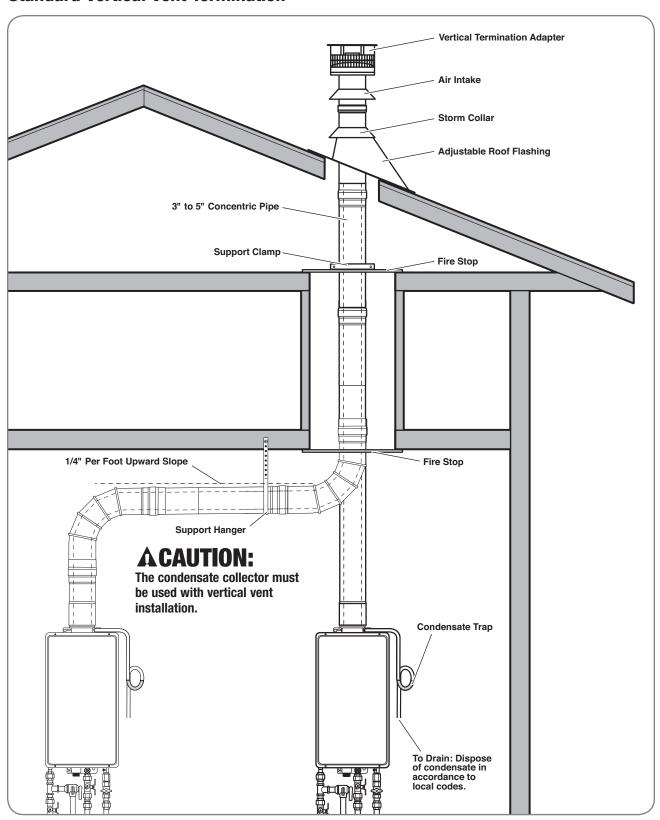
or the vertical vent terminal for allest vent indec	taminoso water meatere.	
Location	U.S. Installation Requirements ¹	Canadian Installation Requirements ²
A = Minimum clearance above the roof level.	12 in. (30.5 cm) above roof level.	18 in. (45.7 cm) above roof level.
B = Minimum clearance above anticipated snow level.	12 in. (30.5 cm) above anticipated snow level.	12 in. (30.5 cm) above anticipated snow level.
C = Maximum clearance above roof level (without additional vent support).	24 in. (61 cm) above roof level.	24 in. (61 cm) above roof level.
D = Maximum clearance above anticipated snow level (requires additional vent support).	24 in. (61 cm) above anticipated snow level.	24 in. (61 cm) above anticipated snow level.
E = Required vent clearance from any gable, dormer, or other roof structure with building access (i.e., vent, window).	4 ft. (1.2 m).	4 ft. (1.2 m).
F = Required vent clearance from any forced air inlet, including dryer and furnace air inlets.	10 ft. (3 m)	6 ft. (1.8 m)

¹ In accordance with current ANSI Z223.1/NFPA 54 National Fuel Gas Code.

Only manufacturer-approved termination and parts should be used during installation.

² In accordance with current CAN/CSA B149.1 Installation Codes.

Standard Vertical Vent Termination





Water Quality

Water quality must be taken into account when installing and maintaining the water heater. Water conditions outside of the levels specified below affect and may damage the water heater. Please note that the limited warranty provided with the water heater does not cover defects, malfunctions or failures resulting from water conditions that are not in accordance with the specifications in the table below.

If you nonetheless install this water heater where the water conditions are not within the levels specified in

the table below, Rheem recommends that you take the following steps:

- Install a water treatment device or water softener at the same time as the original installation of the water heater. Rheem offers a water treatment accessory that can be installed with the water heater. (See below).
- Flush the water heater's heat exchanger regularly.
 Rheem offers a flush kit and isolation valves to help remove scale build up. (See below)

	Chart for Recommended Water Quality Levels								
pН	(Total Dissolved Solids) TDS								
6.5–8.5	Up to 500 mg/L	Up to 15 mg/L	Up to 200 mg/L	0.05 to 0.2 mg/L	Up to 250 mg/L	Up to 1.0 mg/L	Up to 0.3 mg/L	Up to 0.05 mg/L	Up to 5 mg/L

Cited reference: National Secondary Drinking Water Regulations

Accessory part numbers listed below. See Parts and Accessories Catalog for more information.

	Accessory Kit	Replacement Filter	Tankless Flush Kit	Tankless Isolation Valve
AllClear Water Treatment Kit	RTG20251	RTG20252	DTC00104	DTCQQQQAAD
Scale Prevention Device	RTG20246	RTG20247	RTG20124	RTG20220AB

Water Supply

ACAUTION:

This water heater MUST ONLY be used with the following water supply conditions to prevent product damage and operation failure.

Clean, potable water free of corrosive chemicals, sand, dirt, or other contaminates.

Inlet water temperatures above 32°F (0°C), but not exceeding 120°F (49°C).

DO NOT reverse the HOT and COLD water connections.

DO NOT connect this heater to water lines previously used for space heating. All water piping and components shall be suitable for potable water.

With recommended water quality (See chart above).

Thermal Expansion

A thermal expansion tank will be required if the water heater is installed in a system with a recirculation or storage tank. This prevents damage to the heater, related piping, and the relief valve.

NOTICE:

Replacing the relief valve will not correct the problem!

The expansion tank is designed with a built-in air cushion that compresses as the system pressure increases. This relieves the over-pressure condition and eliminates the repeat operation of the relief valve

For other approved methods of thermal expansion, contact an installing contractor, water supplier, or plumbing inspector.

Water Supply Connections

ACAUTION:

IMPORTANT—DO NOT apply heat to the HOT or COLD water connections. If sweat connections are used, sweat tubing to the adapter before fitting the adapter to the water connections on the water heater. Any heat applied to the water supply fittings will permanently damage the internal components of the water heater.

NOTICE:

In cold environments, ice can accumulate in the water heater's connectors. Plug in the water heater

power cord for approximately 10 minutes before making these connections. This will melt any ice buildup.

Plumbing should be carried out by a qualified plumbing contractor in accordance with local codes.

Only use approved plumbing materials.

To allow the full flow capacity, it is recommended to keep water inlet and outlet pipes 3/4-in. (1.9-cm) diameter or larger.

To conserve energy and to prevent freezing, insulate both COLD and HOT water supply lines. DO NOT insulate the pressure-relief valve.

Water Supply Connections (cont.) Recirculation

Direct recirculation is allowed, provided the loop is thermostatically controlled, and a timer is used to turn the pump off during off peak periods. The pump must be sized for a minimum of 5 gpm at 25 ft of head plus building head. A 10°F difference between the loop thermostat setting and water heater temperature setting must be maintained.

To ensure proper operation of the water heater, follow these water pressure guidelines.

Operation of the water heater requires a minimum water pressure of 14 psi (97 kPa) and a minimum activation water flow rate of 0.4 gpm (1.5 lpm).

Continuous operation of the water heater requires a minimum water flow rate of 0.25 gpm (1.01 lpm).

Water pressure of 40 psi (276 kPa) is required to achieve maximum flow rate.

To maintain proper performance, there must be sufficient water supply pressure.

Required Water Pressure = Min. Operating Water Pressure (14 psi [97 kPa])

- + Pipe Pressure Loss
- + Faucet Pressure Loss
- + Safety Margin (more than 5 psi [34 kPa]).

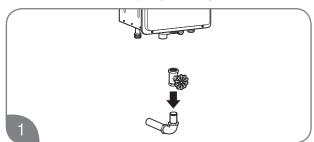
To supply HOT water to upper floors, additional water pressure will be required (0.44 psi [3 kPa] per foot of height). Calculate the distance between the water inlet of the water heater (ground level) to the HOT water faucet farthest away from the water heater (upper floor level).

- Well water systems should be set to ensure a minimum system pressure of 40 psi (276 kPa).
 The pressure should remain constant and stable during the operation of the water heater.
- Gravity water pressure is not recommended.
 When the water is supplied from a water supply
 tank, the height of the tank, the diameter of the
 supply pipes, and their relation to water pressure
 need to be taken into consideration.

Water Supply Installation

NOTICE:

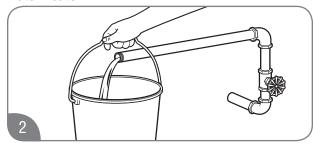
- Use only Teflon tape on all COLD and HOT water connections.
- If the water flow resistance of a showerhead is too high, the burner in the water heater will fail to ignite. Keep all showerheads clean from debris that could cause additional pressure drop.
- If using mixing valves on the outlet, choose one that prevents COLD water pressure from overcoming HOT water pressure.
- If multiple water heaters are installed in a manifold system, the water piping MUST be in "parallel" and the water pressure at each water heater should be 40 psi (276 kPa).



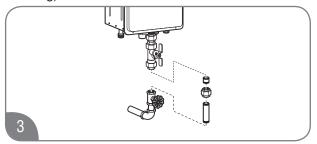
Install a COLD water shut-off valve near the inlet line on the water heater. This valve will be used for servicing and draining purposes.

NOTICE:

It is not recommended to use pipes with smaller diameters than the water supply connection of the water heater.



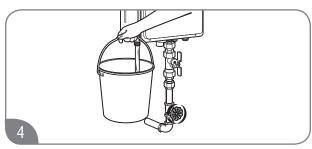
Before attaching the water line to the water heater, open the shut-off valve. Run the water until it has purged all contaminants (sand, debris, air, caulking).



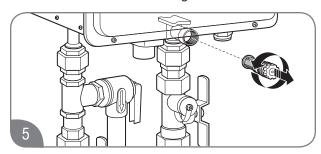
Install a service valve on the end of the COLD water supply line and connect it to the water inlet on the water heater.



Water Supply (cont.)



Open the drain valve in the COLD water outlet line to check the water flow through the water heater.



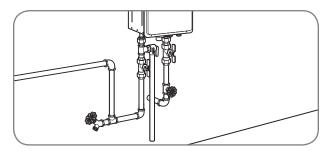
Close the shut-off valve and remove, clean, and replace the water filter.

NOTICE:

Be sure to connect the COLD water inlet and the HOT water outlet as shown on the water heater. If reversed, the water heater will not function.

The flow rate of HOT water may vary when more than two faucets (appliances, fixtures, etc.) are being used simultaneously.

The pipes MUST be completely drainable. If the HOT water faucets are located at a point higher than the water heater, place a drain valve at the lowest point.



It is recommended to use unions and flexible copper connections at the COLD and HOT water lines. They allow the water heater to be disconnected easily for servicing.

Use the following guidelines when connecting the HOT WATER OUTLET:

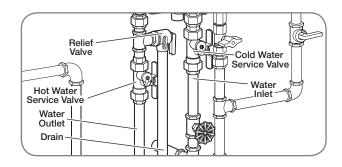
Connections between the water heater and point(s) of use should be as short as possible.

Local codes shall govern the piping used for water connections.

To conserve energy and to prevent freezing, insulate both COLD and HOT water supply lines. DO NOT insulate drain line or pressure-relief valve.

Alternate Water Piping Arrangement With Preferred Valve Kit

Service valve kits can attach to all tankless water heater systems. All kits include two full-port isolation valves to be used in the COLD and HOT water lines. When installed, these valves allow one person full diagnostic testing and ease of flushing the system. Contact your distributor or place of purchase for availability and installation information.

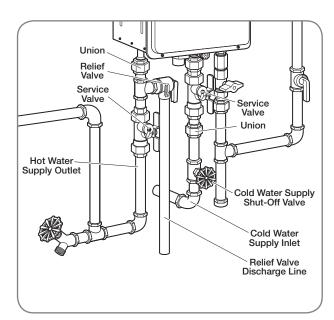


Relief Valve

A new pressure-relief valve, complying with the Standard for Relief Valves and Automatic Gas Shut-Off Devices for Hot Water Supply Systems, ANSI Z21.22/CSA 4.4, must be installed at the HOT water outlet connection of the water heater during installation. Local codes shall govern the installation of any relief valves.

NOTICE:

- The following drawing illustrates a pressure-only relief valve. If local codes require a combination temperature and pressure-relief valve, you may need to install an extension piece to ensure that the relief valve probe is not directly in the flow path of the water.
- Local codes govern the installation of relief valves. If local codes require that a temperature and pressurerelief valve be installed, the manufacturer recommends a type 40XL Watts temperature and pressure-relief valve or equivalent model be used.
- Manual operation of relief valves should be performed at least once a year.
- If the relief valve on the system discharges periodically, a problem exists. Turn off the water heater, unplug the unit, and call for service.



One end of the relief valve discharge line connects to the HOT water outlet pipe as shown above. The other end of the pipe should be routed to a suitable drain to eliminate potential water damage.

For safe operation of the water heater, be sure that:

The pressure rating of the relief valve must not exceed 150 psi (1,034 kPa) or the maximum working pressure of the water heater. (See the rating plate on the water heater.)

The BTUH rating of the relief valve must equal or exceed the BTUH input of the water heater. (See the rating plate on the water heater.)

No valve of any type should be installed between the relief valve and the water heater.

Discharge from the relief valve should be piped to a suitable drain. Piping used should be of a type approved for the distribution of hot water.

HOT and COLD water lines should be insulated up to the water heater. See page 50.

The discharge line must be NO SMALLER than the outlet of the relief valve. The drain line must pitch downward to allow for complete drainage of the line and the valve.

The end of the discharge line should not be threaded or concealed and should be protected from freezing. No valve of any type, restriction, or reducer coupling should be installed in the discharge line.



Water Supply (cont.)

Hot and Cold Pipe Insulation Installation

AWARNINGS:

When pipe insulation is not rated for the appropriate weather conditions, install electric heat tracing or equivalent to prevent freezing of the pipes.

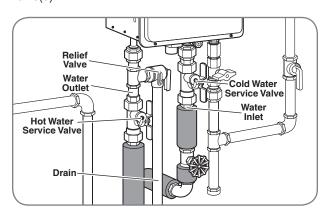
DO NOT insulate or block drain valve on the hot outlet fitting.

If pipes are allowed to freeze, the water heater and the pipes may malfunction or leak due to freezing water.

NOTICE:

The hot and cold water supply pipes should be insulated to provide additional freeze protection.

For increased energy efficiency, use pipe insulation as shown in the diagram. Insulate the pipes all the way to the top. DO NOT cover any drain or pressure-relief valve(s).





Gas Supply

Gas Supply System

AWARNING:

DO NOT attempt to convert this water heater for use with a different type of gas other than the type shown on the rating plate. Doing so could result in death, personal injury, explosion or fire, product damage, and/or poor operating conditions or performance.

NOTICE:

Gas piping shall be in accordance with local utility company requirements and/or in the absence of local codes, use the latest edition of National Fuel Gas Code (NFGC), ANSI Z223.1. In Canada, use the latest edition of CAN/CSA B149.1, Natural Gas and Propane installation code.

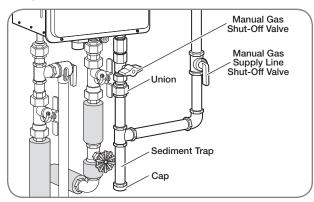
Apply a thin coat of pipe compound to all threaded male ends. Compound must be of the type resistant to the action of LP gas.

To ensure proper water heater operation, the gas pipe and gas meter must be sized correctly.

If flexible connectors are used, the minimum

inside diameter must be 3/4" or greater and the rated capacity of the connector must be equal to or greater than the BTU capacity of the water heater. See manufacturer information for the gas connector. Lengths over 36 inches are not recommended.

DO NOT use excessive force when tightening the pipe sections. Excessive force can damage the water heater, especially when Teflon pipe compound is used.





Gas Supply (cont.)

Gas Piping Pipe-Sizing Procedure

The gas supply system must be properly sized to ensure the proper operation of this tankless water heater as well as all the gas appliances on the system. Failure to ensure the gas system, (meter, regulators, and piping) are properly sized could result in improper operation of this or other gas appliances. Insufficient gas pressure/supply can cause pilot outages, lockouts, or operating conditions that could lead to an appliance failure, improper combustion, carbon monoxide, sooting, or fire. Gas line sizing is based on gas type, the pressure drop in the system, the gas pressure supplied, and the gas line type. For gas pipe sizing in the United States, refer to the National Fuel Gas Code, (NFPA 54, ANSI Z223.1). For Canadian gas pipe sizing, refer to the Natural Gas and Propane Installation Code CAN/CSA B149.1.

These simplified instructions only address low pressure gas systems using Schedule 40 Metallic Pipe (Black Iron). For hybrid gas systems, high pressure main lines with regulators at the appliances, gas systems piped with corrugated stainless steel tubing (CSST), or Propane gas systems.

Determining the required regulator and gas meter size.

Find the BTU capacity of each appliance on the system. This information is located on a rating label attached to the appliance. Total the BTU of all the appliances together and divide that by the heating value of the fuel (for natural gas the average is 1,024 or 2,546 for propane). This will give you the total cubic feet per hour of gas required for the system.

At your gas meter/regulator there will be a rating plate that gives the cubic feet per hour capacity of that equipment. If the total gas required for the system is greater than the rating of the meter/regulator then the local gas company will need to be contacted in order to upgrade the meter/regulator for the system.

Gas Input of

Cubic Feet Per Hour (CFH) = Water Heater (BTU/HR)

Heating Value of Gas (BTU/FT³)

Determining the required pipe size.

The gas system is designed to operate at a certain maximum pressure drop. A pressure drop greater than what is permissible can cause operational issues with the gas appliances. The National Fuel Gas Code (NFPA 54, ANSI Z223.1 2012) allows for three pressure drop levels, a 0.3 inch W.C., (see table 2); a 0.5 inch W.C., (see table 3) and a 3.0 inch W.C., (see table 4) pressure drop for natural gas. Only a 0.5 inch W.C. pressure drop is allowable with Propane (see table 5). For Canadian installations the maximum allowable pressure drop is 0.5 inch W.C., (see table 3).

Measure the inlet gas pressure to the system using a manometer. For Natural Gas, if the inlet pressure is less than 8.0 inches W.C. then use Table 2 or 3 for your gas pipe sizing. Table 4 can only be used if the inlet gas pressure is 8.0 inches W.C. or greater. Table 4 cannot be used for Canadian installations.

The gas piping system consists of a main trunk line that runs from the meter/regulator and branch lines that run from the trunk line to the individual appliances. A branch may carry gas for more than one appliance.

The trunk line must be sized to carry the entire load of all the gas appliances on the system. As with determining the meter/regulator size, total the BTU of all the appliances together and divide that by the heating value of the fuel (for natural gas the average is 1,024 or 2,546 for propane). This will give you the total cubic feet per hour of gas required for the trunk line. Measure the total length of the line Refer to Table(s) 2, 3, or 4 and find the number closest to but higher than the total cubic feet per hour requirement calculation. This will tell you the minimum size that the trunk line must be.

Each branch line must be sized to carry the load of the appliance(s) attached to it. If more than one appliance is on a branch total the BTU and as with the trunk line divide that by the heating value of the fuel. Refer to Table(s) 2, 3, or 4 and find the number closest to but higher than the total cubic feet per hour requirement calculation for the branch and appliance(s). This will tell you the minimum size for that branch line and appliance.



Gas Supply (cont.)

Final Considerations

If this water heater is replacing an existing water heater, it is important to verify the capacity of the gas system. Check the capacity of the meter/regulator, and verify the pipe lengths and sizes.

An improperly sized gas system will cause operational issues with this water heater. Other appliances on the gas system may be affected as well.

Flexible Gas Connectors may be used however the BTU capacity of the connector must be checked. Each connector has a capacity label on it, verify that the connector has a BTU capacity greater than that of the water heater. An undersized flexible gas connector will cause operational issues with this water heater.

Half-inch gas lines are permissible provided the gas system meets certain requirements. First, the gas

pressure on the system must be 8.0 inch W.C. or greater. Second the capacity of the pipe as outlined in Table 4 is followed. If the existing pipes are too small it could cause a pressure drop greater than 3.0 inch W.C. and will cause operational issues with this water heater as well as other gas appliances on the system. This is an example, in US, refer to current National Fuel Gas Code, NFPA 54 for correct pipe sizing chart, and in Canada, refer to current Natural Gas and Propane

Table 2 - Pipe-Sizing - Natural Gas

Schedule 40 Metallic Pipe (Black Iron)

Inlet System Pressure: Less than 2 PSI (55 inches W.C.)

Allowable Pressure Drop: 0.3 inches W.C.

Specific Gravity: 0.60

(Capacity in cubic feet per hour)

Length	Pipe Size (Inches)				
	1/2	3/4	1	11/4	1½
10	131	273	514	1,060	1,580
20	90	188	355	726	1,090
30	72	151	284	583	873
40	62	129	243	499	747
50	55	114	215	442	662
60	50	104	195	400	600
70	46	95	179	368	552
80	42	89	167	343	514
90	40	83	157	322	482
100	38	79	148	304	455

Table 4 - Pipe-Sizing - Natural Gas

Schedule 40 Metallic Pipe (Black Iron)

Inlet System Pressure: 8.0 inches W.C. or greater, but Less than 2 PSI (55

inches W.C.)

Allowable Pressure Drop: 3.0 inches W.C.

Specific Gravity: 0.60

(Capacity in cubic feet per hour)

Length		Pipe Size (Inches)				
	1/2	3/4	1	11/4	1½	
10	454	949	1,787	3,669	5,497	
20	312	652	1,228	2,522	3,778	
30	250	524	986	2,025	3,778	
40	214	448	844	1,733	2,597	
50	190	387	748	1,536	2,302	
60	172	360	678	1,392	2,085	
70	158	331	624	1,280	1,919	
80	147	308	580	1,191	1,785	
90	138	289	544	1,118	1,675	
100	131	273	514	1,056	1,582	
Informatio	n in this chart ob	tained from NF	PA 54, ANSI Z22	23.1 - 2012 Table	6.2(c)	

Table 3 - Pipe-Sizing - Natural Gas

Schedule 40 Metallic Pipe (Black Iron)

Inlet System Pressure: Less than 2 PSI (55 inches W.C.)

Installation Code CAN/CSA B149.1.

Allowable Pressure Drop: 0.5 inches W.C.

Specific Gravity: 0.60

(Capacity in cubic feet per hour)

Length	Pipe Size (Inches)				
	1/2	3/4	1	11/4	1½
10	172	360	678	1390	2090
20	118	247	466	957	1430
30	95	199	374	768	1150
40	81	170	320	657	985
50	72	151	284	583	873
60	65	137	257	528	791
70	60	126	237	486	728
80	56	117	220	452	677
90	52	110	207	424	635
100	50	104	195	400	600
Informatio	Information in this chart obtained from NFPA 54, ANSI Z223.1 - 2012 Table 6.2(b)				

Table 5 - Pipe-Sizing - Undiluted Propane

Schedule 40 Metallic Pipe (Black Iron)

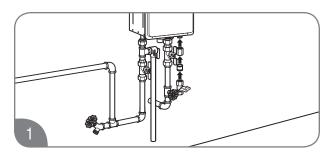
Inlet System Pressure: 11 inches W.C. Allowable Pressure Drop: 0.5 inches W.C.

Specific Gravity: 1.5

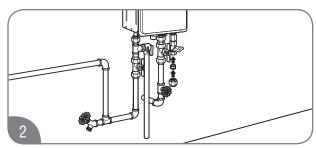
(Capacity in cubic feet per hour)

Length	Pipe Size (Inches)				
	1/2	3/4	1	11/4	1½
10	291	608	1150	2350	3520
20	200	418	787	1620	2420
30	160	336	632	1300	1940
40	137	287	541	1110	1660
50	122	255	480	985	1480
60	110	231	434	892	1340
80	101	212	400	821	1230
100	94	197	372	763	1140
125	89	185	349	716	1070
150	84	175	330	677	1010
Informatio	n in this chart ob	tained from NF	PA 54, ANSI Z22	23.1 - 2012 Table	6.3(d)

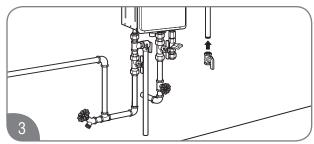
Gas Supply Installation



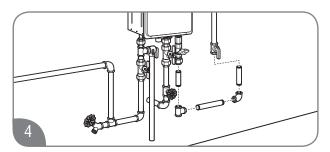
Install the manual gas appliance shut-off valve to the gas connection at the water heater. The shut-off is supplied with the water heater.



Install a ground joint union or ANSI design-certified semi-rigid or flexible gas appliance connector to the open end of the manual gas appliance shut-off valve. The (NFGC) ANSI Z223.1 and CAN/CSA B149.1 codes mandate the use of manual gas shut-off valves.



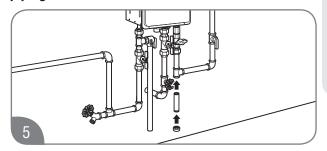
Install a manual gas supply line shut-off valve to the end of the gas supply line.



Using the proper-size piping, fittings, and components, build the gas supply line to the water heater.

NOTICE:

The gas supply line should be a minimum of 3/4-in. (1.9-cm) black steel pipe or other approved gas piping material.



Install a sediment trap at the lowest portion of the gas line.

The inlet gas pressure to the water heater must NOT exceed 10.5 in. w.c. (2.6 kPa) for natural gas and 13 in. w.c. (3.2 kPa) for LP gas. For purposes of input adjustment, the minimum inlet gas pressure (with main burner on) is shown on the water heater rating plate. If high or low gas pressures are present, contact your gas supplier for correction.



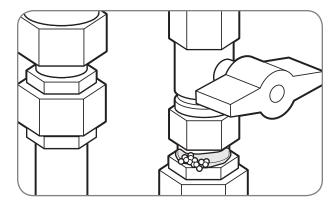
Gas Supply (cont.)

Leak Testing

AWARNING:

Never use an open flame to test for gas leaks, because death, personal injury, and/or property damage can result.

The water heater and its gas connections MUST be leak-tested at normal operating pressures before the unit is placed in operation. These tests should also include all factory connections.



Turn on the gas shut-off valve(s) to the water heater.

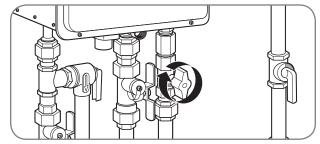
Use a soapy water solution to test for leaks at all the connections and fittings. If bubbles are seen, it indicates a gas leak that must be corrected.

Contact a qualified service technician.

Pressure Testing the Gas Supply System

ACAUTION:

If inlet gas pressure is out of allowable range [4.0" w.c. (1.0kPa) – 10.5" w.c. (2.6kPa)] for Natural Gas, or [8.0" w.c. (2.0kPa) – 13.0" w.c. (3.2kPa)] for LP gas, a gas pressure regulator must be installed to maintain the allowable inlet gas pressure.



The water heater and its manual gas shut-off valve must be disconnected from the gas supply piping system whenever the pressure testing will exceed 1/2 psi (14 in. w.c. [3.5 kPa]).

The water heater must be isolated from the gas piping system whenever the pressure testing will be less than and/or up to 1/2 psi (14 in. w.c. [3.5 kPa]). Closing the manual gas shut-off valve will isolate the water heater from the gas piping system.

High-Altitude Installation

A WARNING:

DO NOT install this water heater at elevations above 2000 ft. (610 m) without the proper adjustments. Failure to install a water heater suitable for the altitude at the location it is intended to serve can result in improper operation of the appliance resulting in property damage and/or producing carbon monoxide gas, which could result in personal injury or death.

NOTICE:

For installations above 2000 ft. (610 m) elevation, contact a qualified service technician to make the proper altitude adjustments. You can also contact your local gas supplier, place of purchase, or call the Rheem Customer Service phone number listed on page 26 in the "Call for Assistance" section. See pages 70 and 71 for additional information.



Electrical Wiring

ADANGER:

Shock Hazard – Before servicing the water heater, turn off the electrical power to the water heater at the main disconnect or circuit breaker. Failure to do so will result in death or serious personal injury.

AWARNING:

Field wiring connections and electrical grounding must comply with local codes or, in the absence of local codes, with the latest edition of the National Electrical Code, ANSI/NFPA 70, in the U.S., or Canadian Electrical Code, CAN/CSA C22.1, Part 1, in Canada.

ACAUTION:

Labeling all wires prior to disconnection is recommended. Wiring errors can cause personal injury, product damage, and/or dangerous operating conditions. Verify correct operation after servicing.

NOTICE:

- DO NOT connect power until venting installation is complete (see Venting Installation pages 34–45).
- Wait ninety (90) seconds after power is connected for the first time to initiate operation of the water heater.
- Power consumption is up to 100 Watts during normal operation, 3-5 Watts during standby, waiting to run, and up to 200 Watts during the freeze protection operation.

Power Cord

The electric power supply requirement for this water heater is 120 VAC/60 Hz, 2 Amps.

A dedicated circuit is recommended for the water heater. **DO NOT** connect to a GFCI or AFCI circuit. Multiple units may be connected to a single circuit up to the circuit rating.

DO NOT use 3-prong to 2-prong adapters. **DO NOT** use power strips or multiple outlet adapters.

All direct-vent gas models come with a threeprong power cord. Only use this power cord and a matching grounded electrical outlet.

All outdoor gas models do not come with a power cord. Only hard-wire to an appropriate power outlet with a ground terminal.

Keep any excess length of the power supply cord on the outside of the water heater.

If local codes require hard-wiring, see instructions for "Hard-Wiring the Electrical Connections" below.

Hard-Wiring the Electrical Connections

Wiring should be performed by a qualified electrician in accordance with local codes.

The water heater requires a properly grounded 120 VAC/60 Hz power supply. Multiple water heaters may be connected to a single circuit up to that circuit's rating.

DO NOT connect grounding wire to water pipes, gas pipes, telephone cables, lighting conductor circuits, or to any other grounding circuits that require a GFCI or AFCI (arc fault circuit interrupter).

An ON/OFF switch must be provided and installed for the incoming 120 VAC power supply.

Wire the water heater exactly as shown in the wiring diagram. This wiring diagram can also be found inside the water heater cover panel.

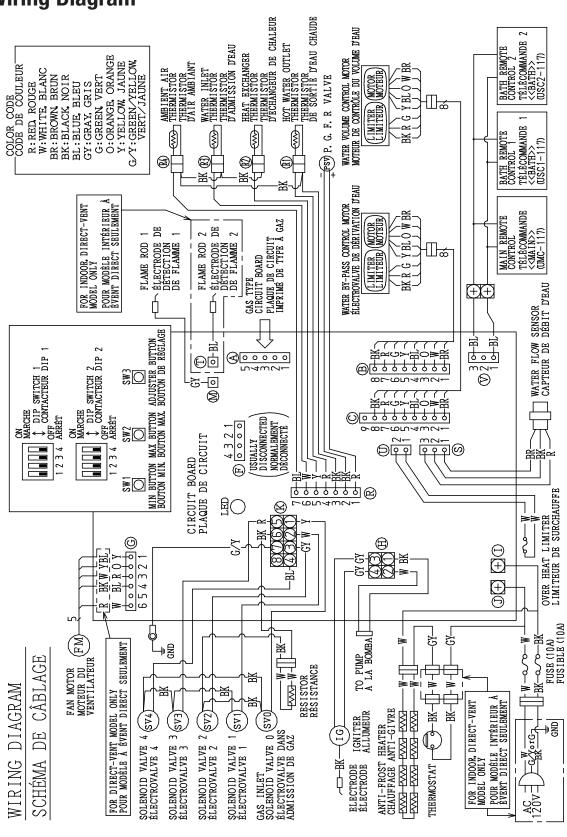
The green screw is provided in the enclosure for a grounding connection.

Connect the live wire to the black wire and neutral wire to the white neutral wire.



Electrical Wiring (cont.)

Wiring Diagram



Remote Control Selection and Location

AWARNING:

Field wiring connections and electrical grounding must comply with local codes or, in the absence of local codes, with the latest edition of the National Electrical Code, ANSI/NFPA 70, in the U.S., or Canadian Electrical Code, CAN/CSA C22.1, Part 1, in Canada.

NOTICE:

The provided remote control will allow maximum temperature settings of 120°F (49°C). Temperatures up to 140°F (60°C) for residential applications and up to 185°F (85°C) for commercial applications* can be achieved with the MAIN (UMC-117) remote control. Only qualified service personnel should perform this adjustment.



 An optional cable (EZ Link Cable™) can be purchased separately to manifold two water heaters together.



 DO NOT attempt to disassemble a remote control. All controls are sealed and calibrated for accurate water heater control and operation.

One remote control is provided with the water heater. Additional remote controls may be purchased separately. The available remote controls are listed in the following chart. Up to three remote controls can be used with the water heater. No other manufacturer's controls are suitable for use with this water heater.

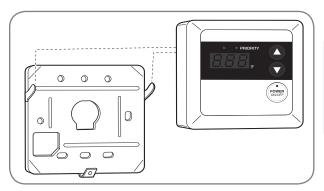
Review the following considerations before determining the location of the remote control(s):



 DO NOT install any remote control outdoors or where it can come in contact with water.



- Avoid installing the remote control in the following areas and/or conditions:
- area exposed to heat.
- area exposed to steam.
- area exposed to oil.
- area exposed to direct sunlight.
- areas near stored or used flammable products.
- Place remote control out of children's reach.
- The remote control should be installed in a convenient location (e.g., kitchen, laundry room, utility room, or directly next to the water heater).
- The maximum distance between the water heater and the remote control installation location is limited to 195 ft. (59 m) of wire.



Remote Control Model Number	Remote Control Description	Temperature Set Point Range	Availability
		100°F-120°F (38°C-49°C)	Factory Default
UMC-117	MAIN	85°F (29°C) 125°F–140°F (52°C–60°C)	Qualified Technician Adjustment for Residential Products
		85°F (29°C) 125°F–185°F (52°C–85°C)	Qualified Technician Adjustment for Commercial Products*
USC1-117	DATIL	100°F-120°F (38°C-49°C)	Optional (Sold Separately)
0301-117	BATH 1	85°F (29°C)	Qualified Technician Adjustment
11000 117	DATILO	100°F-120°F (38°C-49°C)	Optional (Sold Separately)
USC2-117	BATH 2	85°F (29°C)	Qualified Technician Adjustment
MIC-6 or MIC-185** Manifold System	Manifold System		Optional (Sold Separately)

*A commercial conversion kit can be purchased to achieve temperatures up to 185°F (85°C).

^{**}When a manifold system is installed, the main remote control connected to the manifold controller (MIC-6 or MIC-185) has priority over the remote controls connected to the water heater.



Electrical Wiring (cont.)

Remote Control Installation

AWARNING:

Field wiring connections and electrical grounding must comply with local codes or, in the absence of local codes, with the latest edition of the National Electrical Code, ANSI/NFPA 70, in the U.S., or Canadian Electrical Code, CAN/CSA C22.1, Part 1, in Canada.

NOTICE:

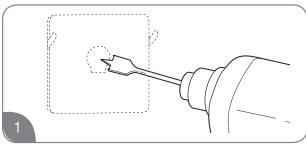
Extension cable can be any 18 AWG wire similar to a thermostat wire and need not be polarity-sensitive.

It is not recommended to have wiring exposed.

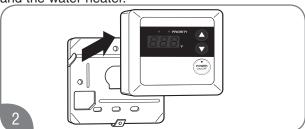
DO NOT apply sealant to remote control cable.

DO NOT use network cable, telephone wire, or any twisted-pair cable.

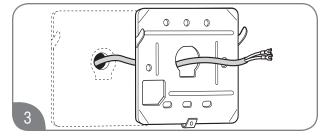
Connecting the MAIN (UMC-117) Remote Control to a Wall:



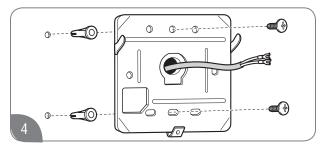
Drill a 1- to 1 1/2-in. (2.5/3.8-cm) hole at the proposed control location. Install the remote control cable between the location of the remote control and the water heater.



Remove the remote control from the base plate.



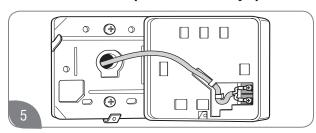
Feed the remote control cable through the large center hole in the base plate.



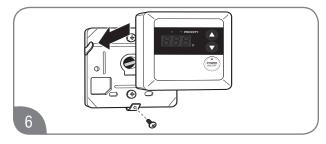
Install the base plate to the wall using suitable screws and wall anchors.

NOTICE:

The tabs on the base plate should always point out.



Connect the remote control to the remote control cable



Position the remote control on the base plate.

NOTICE:

The tabs on the base plate should line up with the slots on the back of the control panel.

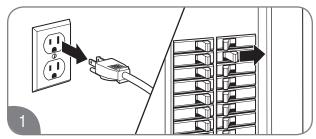
Secure the control panel to the base plate with one screw into the bottom tab.

NOTICE:

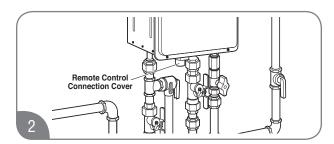
DO NOT attempt to connect the remote control or control wire to the water heater while the water heater has power applied to it. Damage to the water heater will occur. DO NOT cut or strip the wiring while it is connected to the water heater or while the water heater has power applied to it.

Remote Control Installation (cont.)

Connecting the Remote Control to the Water Heater:



Ensure that the power to the water heater has been disconnected.

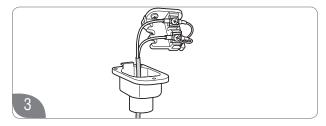


Loosen the one screw located on the remote control connection cover. The connection cover is made of white plastic.

NOTICE:

DO NOT REMOVE FRONT PANEL. Remote control wires are connected on the bottom of the unit.

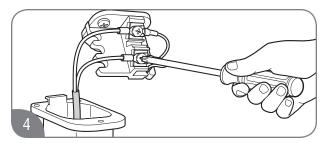
There are no accessible remote control terminals inside the water heater.



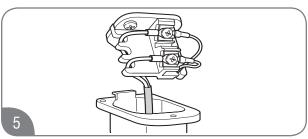
Connect the remote control extension cables from the remote control to the remote control connection terminals.

NOTICE:

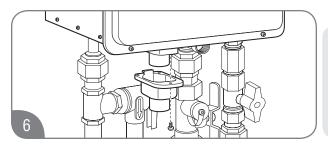
The remote control wire connection terminals are not polarity-sensitive.



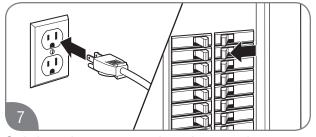
Firmly tighten the terminal screws by hand.



Secure the remote control extension cable on the hook located on the side of the remote control connection base.



Reinstall the remote control connection cover and secure with the one screw.



Switch on the power supply to the water heater. Check for proper operation of the remote control and the water heater.



Insulation Blankets

In general, insulation blankets for external use on gas water heaters are not necessary. The purpose of an insulation blanket is to reduce the standby heat loss from the water heater's storage tank. Since these water heaters do not store water, they eliminate the need for the insulation blanket.

AWARNING:

NEVER cover the air inlet, flue outlet, or operating and warning labels attached to the water heater. Covering these components will cause dangerous operating conditions that can lead to death, personal injury, property damage, and/or product damage.

The manufacturer's warranty does not cover any damage or defect caused by insulation, insulation attachment, or use of any type of energy-saving or other unapproved devices (unless authorized by the manufacturer). The use of unauthorized energy-saving devices can result in death, personal injury, and/or property damage. The manufacturer disclaims any responsibility for such loss or injury resulting from the use of such unauthorized devices.



Installation Precautions

Follow all installation instructions covered in this manual.

Check the inlet gas pressure to make sure it is within the range specified on the rating plate.

Make sure there is adequate air for combustion and ventilation as described on pages 38–39 or page 43 in this manual.

Maintain proper clearances to combustibles and non combustibles as specified on the rating plate.

Make sure the venting system complies with local codes, National Fuel Gas Codes (ANSI Z223.1/ NFPA 54) or CAN/CSA B149.1, and the guidelines found on pages 34 through 45 in this manual.

Contact the local gas company to make sure the gas meter and gas piping are adequately sized.

Use Teflon tape on all male water line connections and fittings.

DO NOT block or restrict any air intake openings.

DO NOT remove the front cover unless absolutely necessary. This should only be done by a qualified service technician.

DO NOT install this product where standing water may occur.

DO NOT use pipe dope on water line connections and fittings.



Installation Checklist

A. Water Heater Location	C. Water Supply/Relief Valve
Indoor water heaters must be installed indoors.	Water supply has sufficient pressure.
Outdoor water heaters must be installed outdoors.	Air has been purged from the water heater and the piping.
Close to area of ventilation termination (indoor models).	Water connections tight and free from leaks.
Protected from freezing temperatures.	Water filter is clean and in place.
Proper clearance from combustible material observed.	All piping has been assembled as described on pages 47 and 48.
Sufficient fresh air supply for proper operation of water heater.	Water pipes are insulated and protected from freezing, if necessary.
Air supply free of corrosive elements and flammable vapors.	Pressure-relief valve properly installed with discharge line running to open drain.
Provisions made to protect area from water damage.	Discharge line protected from freezing, if necessary.
Sufficient room to service heater.	D. Gas Supply
Combustible materials, such as clothing, cleaning	Gas type matches listing on rating plate.
materials, and rags, clear of the heater and vent piping.	Gas supply pressure is sufficient for the water heater.
Water heater is properly attached to the wall.	Gas line equipped with shut-off valve, union, and sediment trap as described on page 53.
B. Coaxial Vent (Indoor Models)	Approved pipe-joint compound has been used on all gas pipe connections.
Vent pipe material is Category III and is manufacturer-approved.	All connections and fittings have been checked for leaks with a soapy water solution.
Horizontal vent runs have 1/4 in. per foot of DOWNWARD slope towards the vent terminal.	Gas company inspected installation (if required).
Vertical venting is installed as described on pages 44 and 45.	E. Electrical Wiring
Connector(s) securely fastened together with high-temperature silicone (500°F [260°C]) and airtight.	Supply cord and/or wiring meets all local codes, National Electrical Code, ANSI/NFPA 70, in the U.S., or Canadian Electrical Code, CAN/CSA C22.1, Part 1, in Canada.
All coaxial vent runs are properly installed.	Voltage matches listing on rating plate.
Vent terminal is properly installed.	Water heater is properly grounded.
Maximum vent length is observed.	F. Oandanasta
	F. Condensate Drain hose is attached to the condensate collector, and condensate is drained as described on page 37.



Piping for Space Heaters

Local codes or plumbing authority requirements may vary from the instructions or diagrams provided in this manual and take precedence over these instructions.

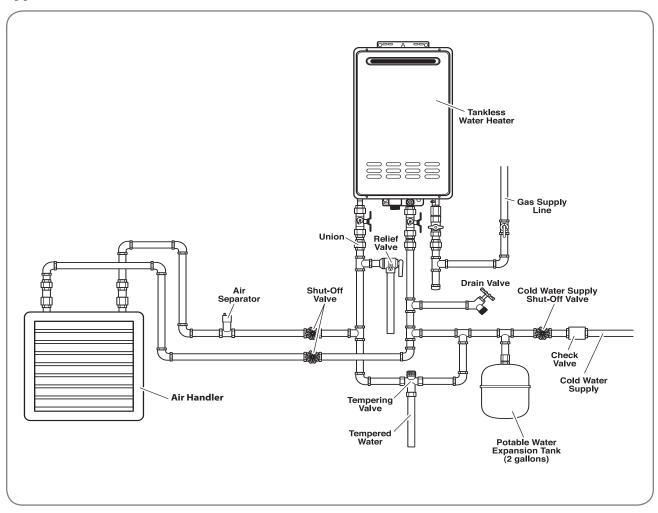
Combination Potable and Space Heating Application

ADANGERS:

When this system requires water for space heating at elevated temperatures (above 125°F [52°C]), a mixing or tempering valve must be installed in the hot water supply line to the house in order to reduce the scald hazard potential.

- Any piping or components used in the installation of this water heater in a combination potable and space heating application must be suitable for use with drinking water.
- If this water heater is installed in an application intended to supply domestic hot water needs and hot water for space heating purposes, do not connect the heater to an existing heating unit or components of a heating system that have previously been used with a nondrinking water system. Toxic chemicals such as those used for boiler treatment may be present and will contaminate the drinking water supply causing possible health risks. Never introduce toxic chemicals, such as those used for boiler treatment, into this system.
- This water heater is not approved as the dedicated space heating unit. This water heater must be used for combination applications with air handler only and not for indoor heating applications.

Typical Combination Illustration





Recirculation Control

Local codes or plumbing authority requirements may vary from the instructions or diagrams provided in this manual and take precedence over these instructions.

Your tankless water heater has the ability to control an external recirculation pump. Two modes are available, Energy Saver and Performance, which recirculate the water in the plumbing system to provide hot water more quickly when a faucet is opened. Rheem offers a fully packaged recirculation pump kit. See the Parts and Accessories catalog for more information.

NOTICE:

Recirculation control is for residential application only. Recirculation control cannot be used with an air handler or with multiple water heater installations. The maximum temperature setting is 140°F (60°C) in recirculation control.

Pump Requirements

Voltage: 120V, 60Hz

In-rush current: Less than 2.5 amps Amperage: less than 2.0 amps

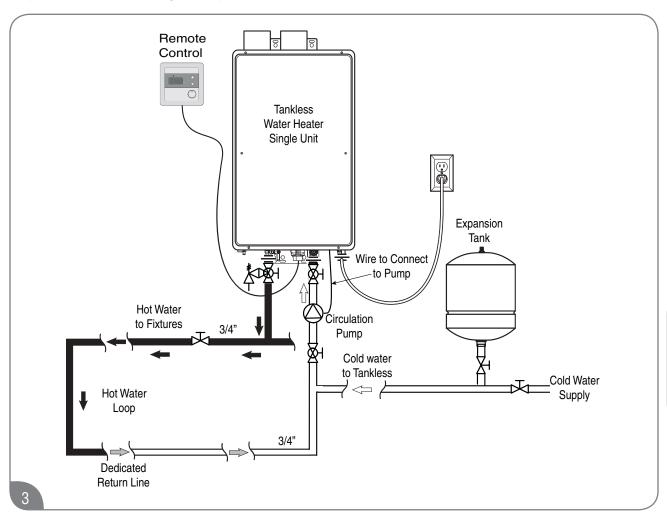
AWARNING:

A control board can be damaged if amperage exceeds 2.0 amps.

Pump Size

The pump should be sized for about 2.5 gpm at the pressure drop through the tankless water heater and the supply and return plumbing in the recirculation loop. Contact service department listed on page 26 of this use and care manual if you need more information.

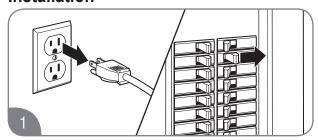
Typical Recirculating Pump Installation



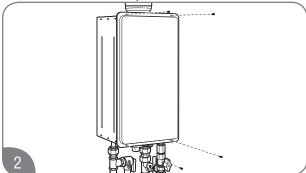


Recirculation Control (cont.)

Installation



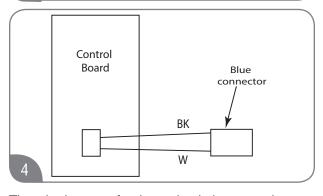
Disconnect all electric power to the water heater.



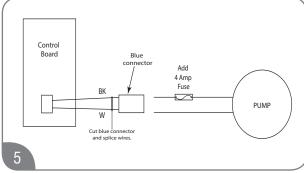
Remove the front cover panel on the water heater.

Install the recirculation pump on the return line according to the pump manufacturer installation instructions. Install a check valve in the return line as shown in typical recirculation pump installation if one is not integrated into the pump. See the bottom of page 63 for Typical Recirculation Pump Installation.

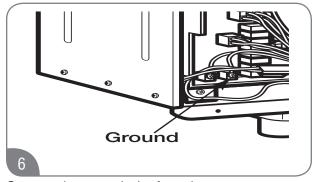
* Check valve is included in Rheem recirculation pump kit.



The wire harness for the recirculation pump is bundled with the wire harness from the control board. Find a blue connector with a black and a white wire.



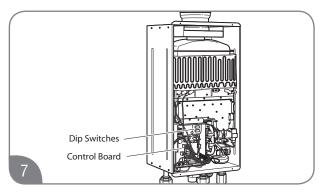
To connect to the pump, cut the blue connector, splice the wires, and add a 4 amp fuse to the hot wire of the pump.



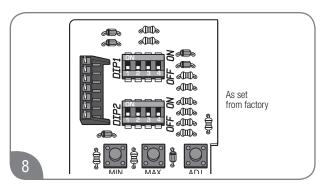
Connect the ground wire from the pump to a screw at the base of the water heater cabinet.

NOTICE:

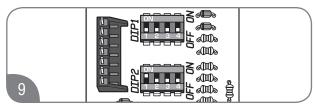
Follow any applicable electrical code and the pump manufacture installation instruction referring to the Pump Electrical Connection Diagram in Step 5 of these instructions.



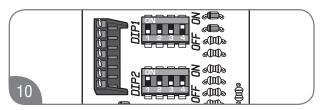
Find DIP Switch 2 in the top-right portion of the control board. The switch labeled "DIP 2" is the bottom switch.



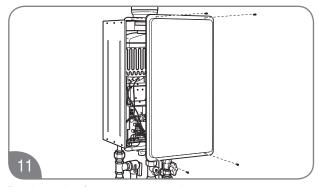
The factory setting for this switch should all be in the OFF position (DOWN).



Change the first switch on "DIP 2" to the ON position (UP). Performance mode is selected.



To select Energy Saver mode, change the fourth switch on "DIP 1" to the ON position (UP).



Replace the front cover panel.



Turn on all electric power to the water heater.

Turn On the remote control. The pump and water heater will turn on to raise recirculation loop temperature.

Recirculation Operation

The water heater is turned ON when the recirculation pump starts operation. The water heater produces hot water at the setting temperature. When the return water temperature reaches approximately 15°F below the setting temperature, the water heater and the pump will turn OFF. The cycle will restart at the approximate time interval in the table below based on the temperature thermistor readings.

Energy Saver Mode

The Energy Saver mode operates as follows:

- Less energy consumption due to fewer pump cycles
- Pump cycles ON every 30 to 69 minutes

Performance Mode

The Performance mode operates as follows:

- Higher energy consumption due to more pump cycles
- Pump cycles ON every 15 to 35 minutes

Setting Temp	Typical Pump ON Intervals [Min]				
[°F]	Performance Energy Saver				
140	15	30			
135	15	30			
130	15	30			
125	15	30			
120	16	31			
118	17	33			
116	18	35			
114	19	38			
112	20	40			
110	22	44			
108	24	47			
106	26	51			
104	28	56			
102	31	62			
100	35	69			

Actual pump ON intervals may vary based on the setting temperature, insulation, and heat loss in the system.



Activating the Water Heater

AWARNING:

Before operating this water heater, be sure to read and follow the instructions on the following label, all labels on the water heater, and the "Important Safety Information" section in this manual. Failure to do so can result in unsafe operating conditions that can result in death, personal injury, property damage, and/or product damage.

NOTICE:

If you have any problems reading or following the instructions in this manual, STOP and call a qualified service technician or contractor.

FOR YOUR SAFETY READ BEFORE OPERATING

WARNING: If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

- A.This appliance does not have a pilot. It is equipped with an ignition device which automatically lights the burner. Do not try to light the burner by hand.
- B.BEFORE OPERATING smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.

 WHAT TO DO IF YOU SMELL GAS
 - Do <u>not</u> try to light any appliance. Do not touch any electric switch; do not use any phone in your building. Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions. If you cannot reach your gas supplier, call the fire department.
- Do not return to your home until authorized by the gas supplier or fire department.
- C.Use only your hand to push in or turn the gas control knob. Never use tools. If the knob will not push in or turn by hand,don't try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.
- D.Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water.

OPERATING INSTRUCTIONS

- 1.STOP! Read the safety information above on this label.
- 2. Turn off all electric power to the appliance.

3.Do not attempt to light the burner by hand.

GAS SHUTOFF VALVE





5. Wait five (5) minutes to clear out any gas. If you then smell gas, STOP! Follow "B" in the safety information above on this label. If you don't smell gas, go to the next step.

- 6.Turn the Gas Shutoff Valve located on the outside of the unit counterclockwise \cap to the "ON" position.
- 7. Turn on all electric power to the appliance.
- 8.If the appliance will not operate, follow the instructions "To Turn Off Gas To Appliance" and call your service technician or gas supplier.

TO TURN OFF GAS TO APPLIANCE

- 1.Turn off all electric power to the appliance if service is to be performed.
- 2.Turn the Gas Shutoff Valve located on the outside of the unit clockwise o to the "OFF" position.

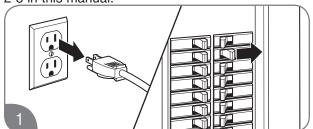
Start/Adjust

INSTALLATION INSTRUCTIONS

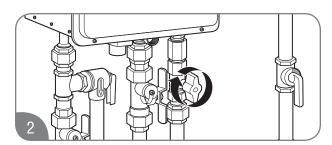


Operating Instructions

Read, understand, and follow the safety information listed on the operating label on page 63 and in the "Important Safety Information" section on pages 2-8 in this manual.



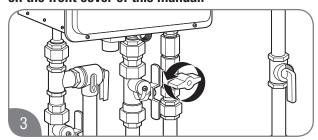
Disconnect all electric power to the water heater.



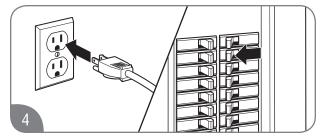
Turn the gas shut-off valve clockwise to the OFF position. This valve is located on the outside of the water heater. Wait 5 minutes to clear any gas. If you don't smell gas, proceed to Step 3.

NOTICE:

If you smell gas, STOP and follow the safety instructions listed under B on the operating label or on the front cover of this manual.



Turn the gas shut-off valve counterclockwise to the ON position.



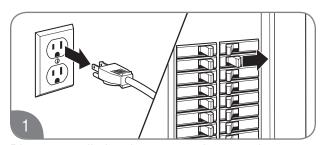
Turn on all electric power to the water heater. The water heater burner will automatically light when there is a demand for hot water.

AWARNING

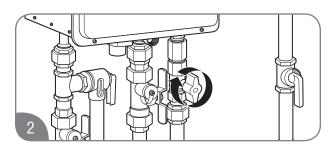
DO NOT attempt to light the burner by hand. Lighting the burner by hand is an unsafe operating condition that can result in death, personal injury, property damage, and/or product damage.

If the water heater burner will not light, turn off the water heater as described below and call your service technician or gas supplier.

Shutting Off the Water Heater



Disconnect all electric power to the water heater.



Turn the gas shut-off valve clockwise to the OFF position.

The contents on pages 68 through 75 should only be performed by qualified service personnel.



Setting the Water Temperature

AWARNING:

Improper adjustment, alteration, service, or maintenance can result in death, personal injury, property damage, and/or product damage.

Maximum Temperature Adjustment by the Main Remote Control (UMC-117)

▲DANGER:

Water temperatures above 125°F (52°C) will result in death and/or severe burns from scalding.

AWARNING:

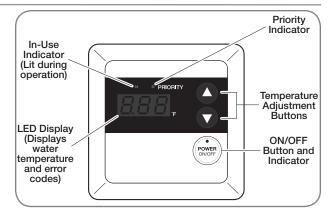
Refer to chart below and the scald potential warnings on page 4 on this manual before making an adjustment. Changing this setting is done at your own risk.

Time/Temperature Relationship in Scalds

Water Temperature	Time to Produce a Serious Burn
120°F (49°C)	More than 5 minutes
125°F (52°C)	1 1/2 to 2 minutes
130°F (54°C)	About 30 seconds
135°F (57°C)	About 10 seconds
140°F (60°C)	Less than 5 seconds
145°F (63°C)	Less than 3 seconds
150°F (66°C)	About 1 1/2 seconds
155°F (68°C)	About 1 second

Table courtesy of Shriners Burn Institute

Residential water heater temperatures can be adjusted up to 140°F (60°C). DO NOT perform the following adjustment if a setting of up to 140°F (60°C) is not required.



To change the temperature settings up to 140°F (60°C):



Turn on the remote control.



Turn off the gas and water to the water heater by closing the shut-off valves.



Press the UP adjustment button repeatedly until 120°F (49°C) shows in the LED display. Hold the UP button until "140" on the display starts to blink.

NOTICE:

LED display only shows °F.

Start/Adjust

INSTALLATION INSTRUCTIONS



While "140" is blinking, press the UP and DOWN adjustment buttons at the same time. "140" will appear without blinking.



Press the UP or DOWN adjustment button to set the desired temperature.



Turn on the gas and water to the water heater by opening the shut-off valves.

To limit maximum water temperature setting to 120°F (49°C):



Turn on the remote control.



Turn off the gas and water to the water heater by closing the shut-off valves.



Press the DOWN adjustment button repeatedly until 100°F (38°C) or 85°F (29°C) shows in the LED display. Hold the DOWN button until the number on the display starts to blink.



While the number is blinking, press the UP and DOWN adjustment buttons at the same time. The number will stop blinking.



Press the UP or DOWN adjustment button to set the desired temperature.



Turn on the gas and water to the water heater by opening the shut-off valves.

Setting the Water Temperature (cont.)

Minimum Temperature Adjustment by the Main Remote Control (UMC-117, USC1-117, and USC2-117)

Residential water heater temperatures can be adjusted down to 85°F (29°C), when required.

To change the temperature settings down to 85°F (29°C):



Turn on the remote control.



Turn off the gas and water to the water heater by closing the shut-off valves.



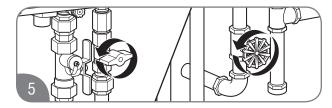
Press the DOWN adjustment button repeatedly until 100°F (38°C) shows in the LED display.

NOTICE:

LED display only shows °F.



Press the DOWN adjustment button 3 times within 5 seconds. The display will show "85."



Turn on the gas and water to the water heater by opening the shut-off valves.

NOTICE:

The maximum flow rate at 85°F (29°C) is 1.3 gpm (5.0 L/m).



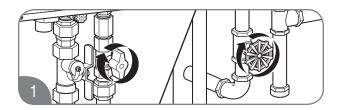
High-Altitude DIP Switch Adjustments

When the water heater is installed above 2000 ft. (610 m), the settings on the DIP switch located on the control board must be changed. If these settings are not changed, the water heater will not function properly.

NOTICE:

If the water heater is installed under 2000 ft. (610 m) altitude, no adjustments are necessary.

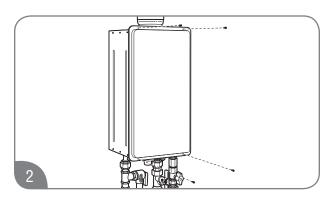
Verify the altitude that the water heater is installed.



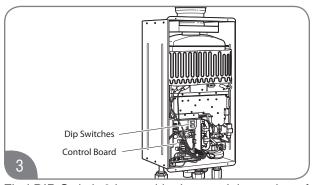
Turn off the gas and water to the water heater by closing the shut-off valves.



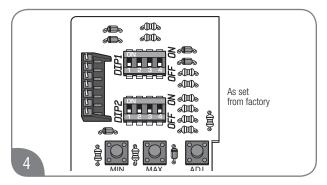
High-Altitude DIP Switch Adjustments (cont.)



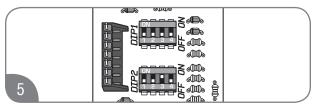
Remove the front cover panel on the water heater.



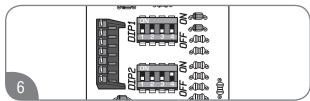
Find DIP Switch 2 located in the top-right portion of the control board. The switch labeled "DIP 2" is the bottom switch.



The factory settings for this switch should all be in the OFF position (DOWN).



If altitude is above 2000 ft. (610 m) and below 5,400 ft. (1650 m), change the third switch on "DIP 2" to the ON position (UP).

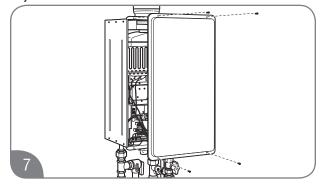


If altitude is above 5,400 ft. (1650 m) and below 8,500 ft. (2590 m), change the fourth switch to the ON position (UP).

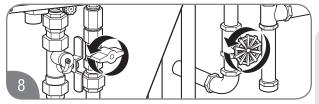
NOTICE:

DO NOT alter any other DIP switch settings. The manifold pressure will be reduced accordingly.

Some models are not available at higher than 5400 ft (1650m). Please contact technical service listed on page 26 of this use and care manual if you have any questions of high altitude DIP switch adjustments.



Replace the front cover panel.



Turn on the gas and water to the water heater by opening the shut-off valves.

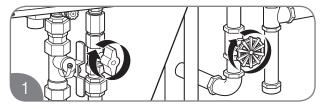


Water Saving Control

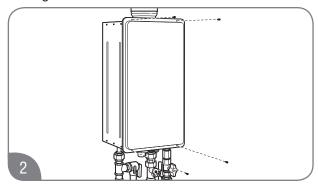
Water saving control is optional and is inactive as default. To activate this control, appropriate procedures must be followed.

Water saving control can reduce waste water at initiation of hot water demand by reducing flow until set temperature is reached of outlet hot water. It is recommended to turn ON this control if the water heater is installed in a drought area or anywhere water conservation is needed.

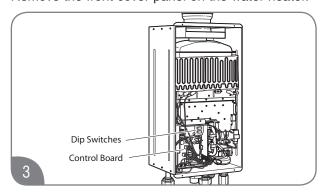
Follow the steps below to turn ON the water saving control.



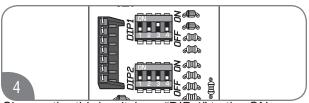
Turn off the gas and water to the water heater by closing the shut-off valves.



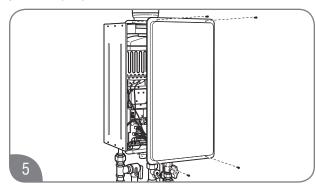
Remove the front cover panel on the water heater.



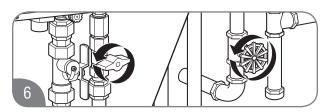
Find DIP Switch 1 located in the top-right portion at the control board. The switch labeled "DIP 1" is the top switch.



Change the third switch on "DIP 1" to the ON position (UP).

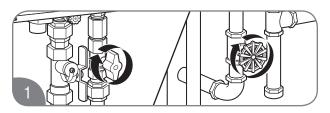


Replace the front cover panel.



Turn on the gas and water to the water heater by opening the shut off valves.

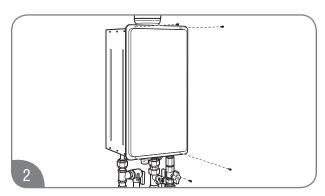
Follow the below steps to turn OFF the water saving control.



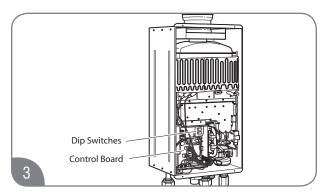
Turn off the gas and water to the water heater by closing the shut-off valves.

SILITI/AUJUS

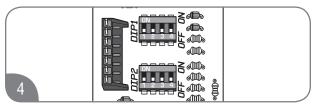
INSTALLATION INSTRUCTIONS



Remove the front cover panel on the water heater.



Find DIP Switch 1 located in the top-right portion at the control board. The switch labeled "DIP 1" is the top switch.



Change the third switch on "DIP 1" to the OFF position (DOWN).



Turn on the gas and water to the water heater by opening the shut-off valves.

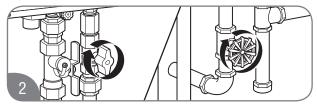


Maintenance Notice

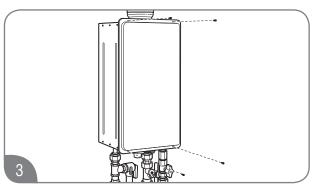
Maintenance notice is an optional control and is inactive as default. Maintenance notice reminds users of water heater maintenance activities such as flushing the heat exchanger or replacing the water treatment filter (if applicable) in order to maximize the life of your tankless water heater. Contact technical service department listed on page 26 of this use and care manual if you are not familiar with these maintenance activities.



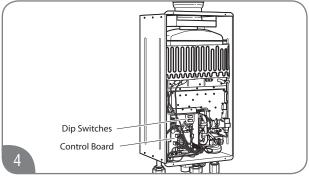
Turn off the remote control.



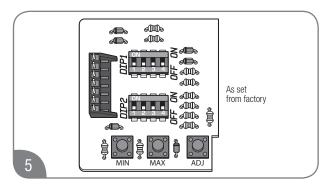
Turn off the gas and water to the water heater by closing the shut-off valves.



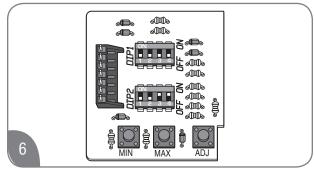
Remove the front cover panel on the water heater.



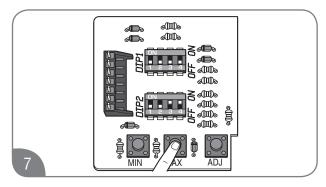
Find DIP switch 2 located in the top-right portion of the control board. The switch labeled "DIP 2" is the bottom switch.



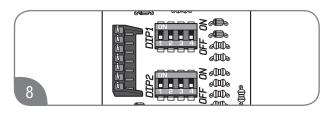
The factory settings for this switch should all be in the OFF position (DOWN).



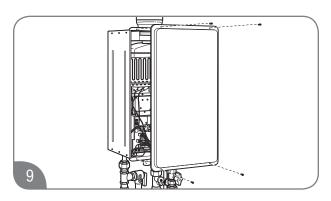
Change the third and fourth switches on "DIP 2" to the ON position (UP).

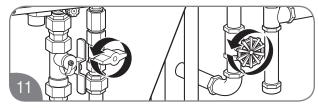


Push and hold "Max" button until "ON" is shown on the display of the remote control.



Change the third and fourth switches on "DIP 2" to the OFF position (OFF).





Turn on the gas and water to the water heater by opening the shut off valves.

Replace the front cover panel.



Turn on the remote control.



Error Code 88 Clearing

When a tankless water heater has a certain number of hours of combustion, error code "88" is shown on the remote control. It is highly recommended to perform water heater maintenance activities such as flushing the heat exchanger and/or replacing the water treatment filter (if applicable). After these maintenance activities are made, follow the steps below in order to clear error code "88".



Turn on the remote control.



Turn off the gas and water to the water heater by closing the shut-off valves.



Press the DOWN adjustment button repeatedly until the lowest setting temperature shows in the LED display.



Press and hold the DOWN and UP adjustment button for 5 to 10 seconds.



Turn on the gas and water to the water heater by opening the shut off valves.

If error code "88" is still shown, repeat steps 1 through 5 above.



Parts Ordering

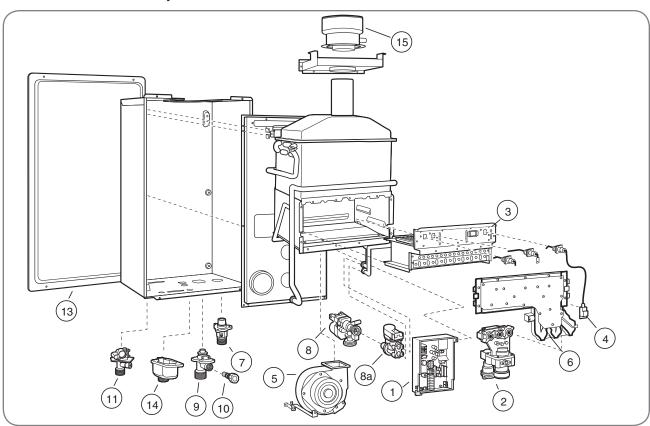
AWARNING:

For your safety, DO NOT attempt to disassemble, repair, or replace any portion of this unit. Refer all repairs, service, and/or adjustments to qualified service personnel.

Address all parts orders to the distributor or store where the water heater was purchased. All parts orders should include:

- 1. The model and serial number of the water heater from the rating plate.
- 2. Specify the gas type (natural or LP) as marked on the rating plate.
- Parts description (as shown below) and number of parts desired.

Direct-Vent Gas Components

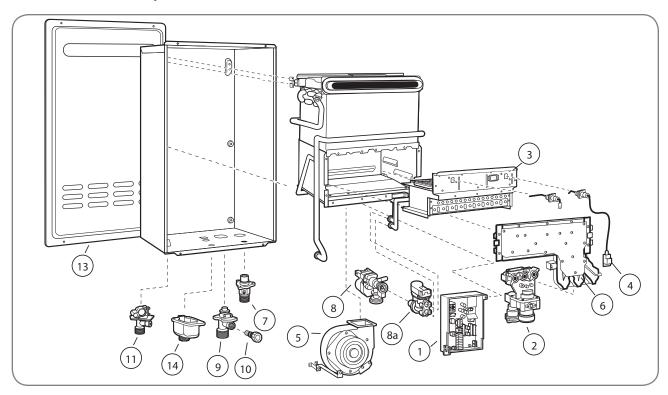


Ref #	Description
1	Control Board
2	Gas Valve Assembly
3	Burner Assembly
4	Igniter Coil
5	Blower Motor
6	Burner Manifold
7	Gas Inlet Connector 3/4"
8	Water Control Valve

Ref #	Description
8a	Water Bypass Valve
9	Water Inlet Connector 3/4"
10	Inlet Water Filter
11	Hot Outlet Connector 3/4"
13	Front Cover
14	Remote Control Terminal Block
15	Concentric Vent Connector Assembly

PARTS REPLACEMENT

Outdoor Gas Components



Ref #	Description
1	Control Board
2	Gas Valve Assembly
3	Burner Assembly
4	Igniter Coil
5	Blower Motor
6	Burner Manifold
7	Gas Inlet Connector 3/4"
8	Water Control Valve
8a	Water Bypass Valve
9	Water Inlet Connector 3/4"
10	Inlet Water Filter
11	Hot Water Outlet Connector 3/4"
13	Front Cover
14	Remote Control Terminal Block

NOTES

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For the RHEEM®, RUUD®, Richmond®, Paloma®, and Sure Comfort® Residential Tankless Gas Water Heaters.

This Limited Warranty is only available to the original owner of the water heater at the original installation location. This Limited Warranty is

Rheem Sales Company, Inc. (Rheem) warrants this tankless gas water heater, and its component parts, to be free from defects in materials and manufacture, under normal use and service, for the Applicable Warranty Period specified below. At its option, Rheem will repair or replace the defective water heater, or defective component part(s), in accordance with the terms of this Limited Warranty, if it fails in normal use and service during the Applicable Warranty Period. The replacement water heater must be manufactured by Rheem under one of the covered brand names. The replacement component part(s) must be Rheem authorized component part(s). The replacement unit will be warranted only for the unexpired portion of the original unit's Applicable Warranty Period.

Rheem strongly recommends that this tankless water heater be installed by a contractor that is licensed, state qualified and trained on Rheem's tankless products because improper installation may invalidate warranty coverage.

EFFECTIVE DATE

The Effective Date of warranty coverage (or the beginning of the Applicable Warranty Periods) is the date of the original installation of the water heater, if properly documented. Otherwise, it is the date of manufacture of the water heater plus ninety (90) days.

APPLICABLE WARRANTY PERIODS: The Applicable Warranty Period depends on the type of installation, as described below: Residential: a Single Family Dwelling

Twelve (12) years from the Effective Date for the heat exchanger, five (5) years from the Effective Date for the component parts, and one (1) year from the Effective Date for certain labor as described under the heading, LABOR, SHIPPING AND PROCESSING COST.

Residential: a Single Family Dwelling used with Hydronic Force Air Heating

Ten (10) years from the Effective Date for the heat exchanger, five (5) years from the Effective Date for the component parts, and one (1) year from the Effective Date for certain labor as described under the heading, LABOR, SHIPPING AND PROCESSING COST. Provided that a Rheem manufactured/ Rheem approved potable water hydronic air handler is installed with the system.

Residential: a Single Family Dwelling with recirculation, controlled loop

Twelve (12) years from the Effective Date for the heat exchanger, five (5) years from the Effective Date for the component parts, and one (1) year from the Effective Date for certain labor as described under the heading, LABOR, SHIPPING AND PROCESSING COST. Provided that the recirculation system is an on demand type system or the pump is controlled with a temperature sensor (aquastat) and timer.

Residential: a Single Family Dwelling with recirculation, uncontrolled loop

Three (3) years from the Effective Date for the heat exchanger, three (3) years from the Effective Date for the component parts, and one (1) year from the Effective Date for certain labor as described under the heading, LABOR, SHIPPING AND PROCESSING COST, if the water heater is installed in a system in which the water is re-circulated using a continuously operating pump.

Commercial: any installation that is not a single family dwelling

Five (5) years from the Effective Date for the heat exchanger, five (5) years from the Effective Date for the component parts, and one (1) year from the Effective Date for certain labor as described under the heading, LABOR, SHIPPING AND PROCESSING COST.

Commercial: with recirculation, controlled loop

Five (5) years from the Effective Date for the heat exchanger, five (5) years from the Effective Date for the component parts, and one (1) year from the Effective Date for certain labor as described under the heading, LABOR, SHIPPING AND PROCESSING COST. Provided that the recirculation system is an on demand type system or the pump is controlled with a temperature sensor (aquastat) and timer.

Commercial: with recirculation, uncontrolled loop

Three (3) years from the Effective Date for the heat exchanger, three (3) years from the Effective Date for the component parts, and one (1) year from the Effective Date for certain labor as described under the heading, LABOR, SHIPPING AND PROCESSING COST, if the water heater is installed in a system in which the water is re-circulated using a continuously operating pump.

WARRANTY EXCLUSIONS

This Limited Warranty will not cover:

a) Damages, malfunctions or failures resulting from:

	Chart for Recommended Water Quality Levels								
pН	(Total Dissolved Solids) TDS	Free Carbon Dioxide (CO ₂)	Total Hardness	Aluminum	Chlorides	Copper	Iron	Manganese	Zinc
6.5-8.5	Up to 500 mg/L	Up to 15 mg/L	Up to 200 mg/L	0.05 to 0.2 mg/L	Up to 250 mg/L	Up to 1.0 mg/L	Up to 0.3 mg/L	Up to 0.05 mg/L	Up to 5 mg/L

Cited reference: National Secondary Drinking Water Regulations

- 1. Installation of the water heater in environments in which water quality levels do not fall within the ranges listed in the table above:
- Operating the water heater in a corrosive or contaminated atmosphere, including without limitation damages, malfunctions or failures caused by lime, mineral
- Service trips to your business to teach you how to install, use, or maintain this water heater or to bring the water heater installation into compliance with local building codes and regulations or manufacturer's installation requirements.

 Water heater unit installed for use in: spa or pool heating; a recreational vehicle; a boat or any other watercraft.
- Water heater unit installed in any circulating system in which the temperature of the incoming water to the water heater is in excess of 140° f.

 Water heater unit that is installed in any installation supplying radiant heat, such as in floor, baseboard, radiators, snow melt or closed loop systems, or any
- system using glycol or non-potable water
- Damages, malfunctions or failures resulting from failure to install the water heater in accordance with applicable building codes/ordinances or good plumbing and electrical trade practices Damages, malfunctions or failures resulting from improper installation or failure to operate and maintain the unit in accordance with the manufacturer's
- instructions.
- i) Performance problems caused by improper sizing of the water heater or the gas supply line, the venting connection, combustion air openings, electric service voltage, wiring, or fusing.
- Damages, malfunctions or failures caused by improper conversion from natural gas to LP gas or LP gas to natural gas fuel source.
- k) Damages, malfunctions or failures caused by operating the water heater with any parts removed or with modified, altered, or unapproved parts installed.

 Damages, malfunctions or failures caused by abuse, accident, fire, flood, freeze, lightning, acts of God and the like.

 M) Heat exchanger failures (leaks) caused by operating the water heater in a corrosive or contaminated atmosphere or damages, malfunctions or failures caused
- by lime, mineral build-up, or scale.
- Damages, malfunctions or failures caused by operating the unit at water temperatures exceeding the maximum setting of the operating, or high limit, control.
- Heat exchanger failures caused by operating the water heater when it is not supplied with potable water, free to circulate at all times.
- Damages, malfunctions or failures caused by subjecting the heat exchanger to pressures, or firing rates, greater than those shown on the rating label. Damages, malfunctions or failures resulting from the use of any attachment, including any energy saving device, not authorized by Rheem. Units installed outside the fifty states (and the District of Columbia) of the United States of America and Canada. Units removed from the original installation location and reinstalled elsewhere.

- Units that have had their rating labels altered, tampered with, or removed. A water heater should not be operated if the rating label is removed.

LABOR, SHIPPING, AND PROCESSING COSTS

For one (1) year after the Effective Date, Rheem will cover reasonable labor costs necessary to repair or replace a tankless water heater or component part that Rheem determines to be defective and covered by this Limited Warranty. The warranty service must be performed by a contractor that is licensed, state qualified, and trained to install and service Rheem's tankless water heaters. This Limited Warranty does not cover any labor expenses for general service, inspection, reinstallation, permits, removal and disposal of the failed water heater or defective component part(s), or updating the installation to meet manufacture or local code requirements. All such expenses are your responsibility.

Rheem will pay the transportation costs for an "in-warranty" replacement water heater, or "in-warranty" replacement component part(s), to a convenient delivery point (selected by Rheem) near the place the original water heater, or original component part(s), is located: such as a local water heater distributor. You must pay any local freight charges, including the cost of returning the failed water heater, or defective component part(s) to a convenient shipping location (selected by Rheem): such as a local Rheem distributor.

Rheem does not authorize, recommend, or receive any benefit from any claims processing or similar fees charged by others to process warranty claims for any water heater or component part(s). Rheem will not reimburse any party for these, or any other, fees not specifically covered in this Limited Warranty document.

HOW TO OBTAIN WARRANTY CLAIM ASSISTANCE

Any claim for warranty assistance must be made promptly. First, determine if your water heater is "in-warranty" (that is, within the Applicable Warranty Period). You can determine your unit's warranty status by adding its Applicable Warranty Period to its date of installation. However, if you do not have documentary proof of your water heater's date of installation, your unit's warranty status will be based on its date of manufacture as determined from the serial number. Add the Applicable Warranty Period plus ninety (90) days to the date of manufacture to determine whether the water heater is still covered by this Limited Warranty. You may also determine your unit's warranty status by obtaining the complete model number, complete serial number, and date of installation of your water heater and then accessing the "Warranty Verification" information on Rheem Water Heaters' internet website (www.rheem.com) or contacting Rheem's Claims Department (telephone (800) 621-5622) during normal business hours (in the Central Time Zone) to determine if the Applicable Warranty Period has expired. If your water heater is "in-warranty", contact the plumber, or mechanical contractor, that installed it for assistance with the warranty repairs, or replacement, required. Rheem Water Heaters' Technical Service personnel are available to assist you (by telephone at (866) 720-2076) in obtaining "in-warranty" service or to answer your questions about the operation or repair of your water heater during normal business hours (in the Central Time Zone). Be prepared to provide the plumber, mechanical contractor, or Rheem Technical Service person you call with the complete model number, the complete serial number, and the date of installation of your water heater in addition to an explanation of your water heater problem.

If an exact replacement is not available, Rheem will provide you with the current model of your water heater, or component part(s), or a replacement unit with comparable operating features. If government regulations or industry certification or similar standards require the replacement water heater, or replacement component part(s), to have features not found in the defective water heater, or the defective component part(s), you will be charged for the difference in price represented by those required features. If you pay the price difference for those required features and/or to upgrade the size and/or other features available on a replacement new water heater, you will also receive a complete new Limited Warranty (with the full Applicable Warranty Period) for the replacement new water heater.

Rheem reserves the right to inspect, or require the return of, the failed water heater or the defective component part(s). Each "in-warranty" failure water heater must be made available to Rheem (with the rating label and all the component parts intact) in exchange for the replacement water heater. Each defective "in-warranty" component part to be replaced must be returned to Rheem in exchange for the replacement component part.

Warranty compensation is subject to validation of "in-warranty" coverage by Rheem Claims Department personnel.

- To obtain warranty compensation for an "in-warranty" water heater failure, you must provide Rheem with the failed water heater (with the rating label and all the component parts intact) the complete model number and the complete serial number of the Rheem or Ruud water heater that replaced the failed unit; and the date the original water heater failed. You may also be required to provide documentary proof of the failed water heaters date of installation to establish its "in-warranty" status.
- To receive warranty compensation for an "in-warranty" defective component part, you must provide Rheem with: the defective component part; the complete model number and the complete serial number of the Rheem or Ruud water heater from which the defective component part was removed; and the date the defective component part failed. You may also be required to provide documentary proof of the date of installation of the Rheem or Ruud water heater from which the defective part was removed or the date of purchase of the part (If it was purchased separately) to establish the "in-warranty" status of the defective component part.
- If Rheem determines that the water heater or component part returned to Rheem is free of defects in material and manufacture and/or that it was damaged by improper installation or other cause not covered by this Limited Warranty, the warranty claim for the product, component part and/or labor maybe denied. Warranty claim documentation should be mailed promptly to Rheem Water Heaters, Claims Department, 1241 Carwood Court, Montgomery, Alabama 36117, or in Canada, 125 Edgeware Rd. Unit 1, Brampton, ON, Canada L6Y 0P5

EXCLUSIVE WARRANTY - LIMITATION OF LIABILITY

THIS LIMITED WARRANTY IS THE SOLE AND EXCLUSIVE WARRANTY PROVIDED IN CONNECTION WITH THIS RHEEM®, RUUD®, RICHMOND®, PALOMA® AND SURE COMFORT® RESIDENTIAL TANKLESS GAS WATER HEATER UNIT (THE "WATER HEATER"). No one is authorized to make any other warranties on behalf of Rheem. ANY IMPLIED WARRANTIES, INCLUDING MERCHANTABILITY, OR FITNESS FOR A PARTICULAR PURPOSE, SHALL NOT EXTEND BEYOND THE APPLICABLE WARRANTY PERIODS, SPECIFIED PREVIOUSLY. RHEEM'S SOLE LIABILITY, WITH RESPECT TO ANY DEFECT, SHALL BE AS SET FORTH IN THIS LIMITED WARRANTY, AND ANY CLAIMS FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES (INCLUDING DAMAGE FROM WATER LEAKAGE) ARE EXCLUDED. Some states do not allow limitations on how long an implied warranty lasts, or for the exclusion of incidental or consequential damages, so the above limitations or exclusions may not apply to you.

This Limited Warranty gives you specific legal rights, and you may also have other rights, which vary from state to state.

DO NOT RETURN THIS WATER HEATER OR PART TO RHEEM WITHOUT A RETURN AUTHORIZATION.

This document is for reference only and does not replace the original warranty document found in the back of the Use and Care manual provided with the tankless water heater.

DO NOT RETURN THIS DOCUMENT TO RHEEM. KEEP IT WITH YOUR WATER HEATER OR BUSINESS RECORDS.

Name of Owner:
Owner's Address:
Name of Plumber/
Mechanical Contractor – Installer:
Address of Plumber/
Mechanical Contractor – Installer :
Telephone Number of Plumber/
Mechanical Contractor – Installer:
Date of Water Heater Installation:
Model Number of Your Water Heater:
Serial Number of Your Water Heater