

## System Data

# Viega PureFlow® Press Fittings



Viega PureFlow Press fittings are available in zero lead bronze and polymer and include a factory-assembled, stainless steel sleeve with three viewing holes and a tool

locator ring to ensure a proper PEX press connection. Viega PureFlow Press is the most complete potable water and hydronic system solution available in North America.

PureFlow Press fittings are available in sizes ranging from 5/16" to 2" in elbows, tees, adapters, couplings, polymer manifolds, and valves. The 5/16" and 5/8" bronze fittings are not zero lead and are for use in radiant systems only.

### Components

- Zero lead bronze fittings use high quality zero lead material
- Polymer fittings use high-grade polymer (Radel® R)
- Stainless steel press sleeves are 304 stainless steel

### Operating Parameters

- Operating Temperature: 180°F max (potable)  
200°F max (hydronic)
- Operating Pressure: 160 psi max at 73°  
100 psi max at 180°F
- Test Pressure: Recommended: 100 psi, Maximum: 160 psi

### Listings and Certifications

- ASTM E84
- ASTM F3347
- ASTM F3348
- CAN/ULC S101 / S102.2
- CSA B137.5
- HUD MR-1276
- ICC-ES PMG 1038/1015
- NSF-pw 372
- UL 1821
- UL 263

### Compliant With

- International Mechanical Code (IMC)
- International Plumbing Code (IPC)
- International Residential Code (IRC)
- National Fire Protection Association - 13D (NFPA)
- National Standard Plumbing Code (NSPC)
- Uniform Mechanical Code (UMC)
- Uniform Plumbing Code (UPC)
- Housing for Urban Development (HUD)
- Canadian Standards Association (CSA)
- National Plumbing Code of Canada (NPCC)
- National Building Code of Canada (NBCC)

### Approved Applications

- Hot and cold potable water
- Rainwater/gray water
- Hydronic heating and cooling\*
- Fire Sprinkler\*\* - NFPA 13D

\*Viega FostaPEX® and Viega Barrier PEX tubing only.

\*\*Black Viega PureFlow PEX sizes 3/4" through 2" only.

For more specific information on applications for PureFlow systems, contact Viega Technical Services at 1-800-976-9819.

Viega's PureFlow systems meet or exceed all requirements of ASTM F876/877 and are approved for installations above and below ground.

### Recommended Tools

- Compact-size press tools (minimum hydraulic ram output of 5,400 lbs.) can be used to press 5/16" to 1 1/2"
- Standard press tools (minimum hydraulic ram output of 7,200 lbs.) can be used to press 1/2" to 2"
- Hand tools (5/16" to 1")

### Smart Connect® Technology

Viega PureFlow Press fittings are manufactured with Viega's unique Smart Connect technology. Designed into the fitting itself, Viega Smart Connect technology allows identification of an unpressed fitting during pressure testing.



Zero Lead identifies Viega products meeting the lead free requirements of NSF 61-G through testing under NSF/ANSI 372 (0.25% or less maximum weighted average lead content.)



Viega products are designed to be installed by licensed and trained plumbing and mechanical professionals who are familiar with Viega products and their installation.

**Installation by non-professionals may void Viega LLC's warranty.**



This document is subject to updates. For the most current Viega technical literature please visit [www.viega.us](http://www.viega.us).

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SD-PF 0520 PureFlow Press

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